

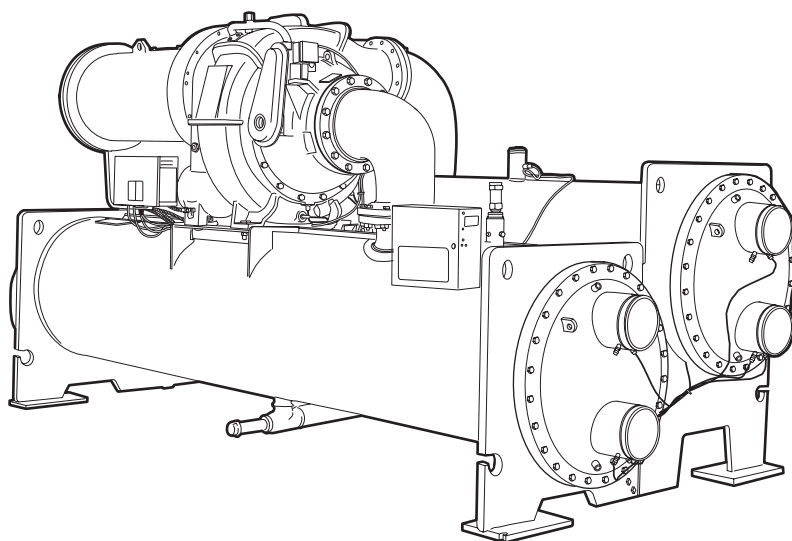


## Product Data

### **EVERGREEN® 19XR,XRV High-Efficiency Hermetic Centrifugal Liquid Chiller 50/60 Hz HFC-134a**

19XR — 200 to 1500 Nominal Tons (703 to 5275 kW)  
19XRV — 200 to 1450 Nominal Tons (703 to 5100 kW)

# Evergreen® CHILLERS



**19XR,XRV**

Carrier's Evergreen® centrifugal chillers offer:

- The use of non-ozone depleting refrigerant HFC-134a, which is not affected by scheduled refrigerant phaseouts
- An annual leak rate of 0.1%, the lowest published in the industry
- The ability to store the entire charge of refrigerant inside the chiller, minimizing the chance of leaks during refrigerant transfer for maintenance
- Hermetic compression
- Refrigerant-cooled VFD (19XRV)
- Modular construction
- Positive pressure design

## Features/Benefits

**The Carrier-designed Evergreen family of chillers achieve superior efficiencies without compromising the environment.**

The Evergreen chillers superior efficiencies are obtained at true operating conditions. Therefore, the effects of potential direct or indirect global warming are greatly diminished.

### **High efficiency**

Today's owners of chilled water plants demand high efficiency from their chillers. Per ARI 550/590, chillers operate at design conditions less than one percent of the time. As a result, superior part-load efficiency is required for today's chilled water applications.

# Features/Benefits (cont)



The Evergreen® 19XRV centrifugal chiller, equipped with a factory-installed variable speed drive, maximizes chiller efficiency by optimizing compressor operation. Electric power consumption drops dramatically when the motor speed slows. The 19XRV chiller delivers industry-leading integrated part-load values (IPLV).

## Environmental leadership

Carrier has long been committed to the environment and its sustainability. Evergreen chillers provide our customers with a high-efficiency, chlorine-free long-term solution unaffected by refrigerant phaseouts. Carrier's decision to utilize non-ozone depleting HFC-134a refrigerant provides our customers with a safe and environmentally sound choice without compromising efficiency.

## Reliability

The Evergreen chiller's simple, single-stage positive-pressure compressor, coupled with ASME-constructed heat exchangers, ensures superior reliability and sustainability. Carrier's hermetic motors operate in a clean-liquid, refrigerant-cooled environment. The hermetic design eliminates the potential for shaft seal leaks and refrigerant/oil loss. These are just some of the reasons why the Evergreen family of chillers has the industry's lowest leak rate.

## Positive pressure design

The Evergreen chiller's positive pressure design reduces the chiller size by up to 35% compared to low-pressure designs. The smaller size minimizes the need for valuable mechanical room floor space. In addition, positive pressure designs eliminate the need for costly low-pressure containment devices, reducing the initial cost of the system.

## The Evergreen chiller advantage

The Evergreen chiller can be shipped fully charged, minimizing start-up and maintenance time. Purge units are not required. The tight construction of the Evergreen centrifugal chiller ensures that contaminants stay out and efficiency is maintained throughout the life of the chiller.

## Modular construction

The cooler, condenser, and compressor assemblies are completely bolted

together, making the Evergreen chillers ideally suited for replacement projects where ease of disassembly and reassembly at the jobsite are essential.

## Marine container shipment (19XR, heat exchanger frame sizes 1 to 6 only)

The compact design allows for open-top container shipment to export destinations, ensuring product quality while reducing shipping cost.

## Optional refrigerant isolation valves

This system allows the refrigerant to be stored inside the chiller during servicing, reducing refrigerant loss and eliminating time-consuming transfer procedures. As a self-contained unit, the Evergreen chillers do not require additional remote storage systems.

## Optional pumpdown unit

Combined with the refrigerant isolation valves listed above, the optional pumpdown unit eliminates complex connections to portable transfer systems, thereby reducing service costs. In addition, the optional pumpdown compressor meets Environmental Protection Agency's (EPA's) vacuum level requirements that mandate minimizing refrigerant emissions during service.

## Optional unit-mounted starter

Available in low-voltage wye-delta and solid state, Carrier's unit-mounted starter provides a single point power connection, reducing chiller installation time and expense. (Available on heat exchanger frame sizes 1 to 7 only.)

## Hermetic compressor features

**Single-stage design** increases product reliability by eliminating the additional moving parts associated with multiple stage chillers, such as additional guide vanes and complex economizers.

**Aerodynamically contoured impellers** use high back sweep main blades with low-profile intermediate splitter blades. The impellers are aerodynamically contoured to improve compressor full-load and part-load operating efficiency.

**Tunnel diffuser** design uses jet engine technology, increasing centrifugal compressor peak efficiency.

**Hermetic motors** are hermetically sealed from the machine room; cooling is accomplished by spraying liquid refrigerant on the motor windings. This highly efficient motor cooling method results in the use of smaller, cooler-running motors than could be realized with air-cooled designs of the same type.

In addition, Carrier's hermetic design eliminates:

- Compressor shaft seals that require maintenance and increase the likelihood of refrigerant leaks
- Shaft alignment problems that occur with open-drive designs during start-up and operation, when equipment temperature variations cause thermal expansion
- High noise levels that are common with air-cooled motors, which radiate noise to the machine room and adjacent areas

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- Machine room cooling requirements associated with air-cooled motors, which dissipate heat to the machine room

**Compressors are 100% run-tested** to ensure proper operation of all compressor systems, including oil management, vibration, electrical, power transmission, and compression.

### Heat exchanger features

**The American Society of Mechanical Engineers (ASME) standard** requires the use of an independent agency to certify the design, manufacture, and testing of all heat exchangers, ensuring the ultimate in heat exchanger safety, reliability, and long life.

**Refrigerant-cooled VFD (19XRV)** minimizes VFD size and ensures proper cooling of the transistors for extended life. Using R-134a refrigerant instead of water also eliminates costly maintenance associated with the water cooling pump, heat exchanger and rubber tubing used with water-cooled VFDs.

**Cooler tube expansion** at center support sheets prevents unwanted tube movement and vibration, thereby reducing the possibility of premature tube failure.

**Double-grooved tube sheet holes** eliminate the possibility of leaks between the water and refrigerant system, increasing product reliability.

**Condenser baffle** prevents direct impingement of high velocity compressor gas onto the condenser tubes. The baffle eliminates the related vibration and wear of the tubes and distributes the refrigerant flow evenly over the length of the vessel for improved efficiency.

**Closely spaced intermediate support sheets** prevent tube sagging and vibration, thereby increasing heat exchanger life.

**Refrigerant filter drier isolation valves** allow filter replacement without pumping down the chiller, which means less service time and less expense.

**FLASC (Flash subcooler)**, located in the bottom of the condenser, increases the refrigeration effect by cooling the condensed liquid refrigerant to a lower temperature; the result is reduced compressor power consumption.

**AccuMeter™ system** regulates refrigerant flow according to load conditions, providing a liquid seal at all operating conditions and eliminating unintentional hot gas bypass.

### Microprocessor control features

**Direct digital Product Integrated Control (PIC II)** provides unmatched flexibility and functionality. Each unit integrates directly with the Carrier Comfort Network® (CCN) device, providing a system solution to controls applications.

**International Chiller Visual Control (ICVC)** which can be configured to display units in English or metric, provides unparalleled ease of operation.

A 1¼ VGA 320 x 240 element LCD (liquid crystal display) features 4 menu-specific softkeys. The default display offers all in one glance review of key chiller operation data, simplifying the interaction between chiller and user.

Features include:

- Display of over 125 operating, status, and diagnostic messages for improved user interface
- Monitoring of over 100 functions and conditions to protect the chiller from abnormal conditions
- Modular pull-out/plug-in design, reducing wiring requirements and providing easy installation
- Low-voltage (24 v) design, providing the ultimate assurance of personal safety and control integrity

The display modes include 4 standard languages:

- English
- Chinese
- Japanese
- Korean

Other languages are available.

**Automatic capacity override** function unloads the compressor whenever key safety limits are approached, increasing unit life.

**Chilled water reset** can be accomplished manually or automatically from the building management system. Reset saves energy when warmer chilled water can be used.

**Demand limiting** feature limits the power draw of the chiller during peak loading conditions. When incorporated into the Carrier Comfort Network® building automation system, a red line command holds chillers at their present capacity and prevents any other chillers from starting. If a load shed signal is received, the compressors are unloaded to avoid high demand charges whenever possible.

**Ramp loading** ensures a smooth pull-down of water loop temperature and prevents a rapid increase in compressor power consumption during the pulldown period.

**Automated controls test** can be executed prior to start-up to verify that the entire control system is functioning properly.

**365-day real time clock** feature allows the operator to program a yearly schedule for each week, weekends, and holidays.

**Occupancy schedules** can be programmed into the controller to ensure that the chiller only operates when cooling is required.

**Extensive service menu** features include password protection to prevent unauthorized access to the service menu and built-in diagnostic capabilities assist in troubleshooting and recommend proper corrective action for pre-set alarms, resulting in greater operating time.

**Alarm file** maintains the last 25 time and date-stamped alarm and alert messages in memory; this function reduces troubleshooting time and cost.

**Configuration data backup** in non-volatile memory provides protection during power failures and eliminates time consuming control reconfiguration.

## Features/Benefits (cont)



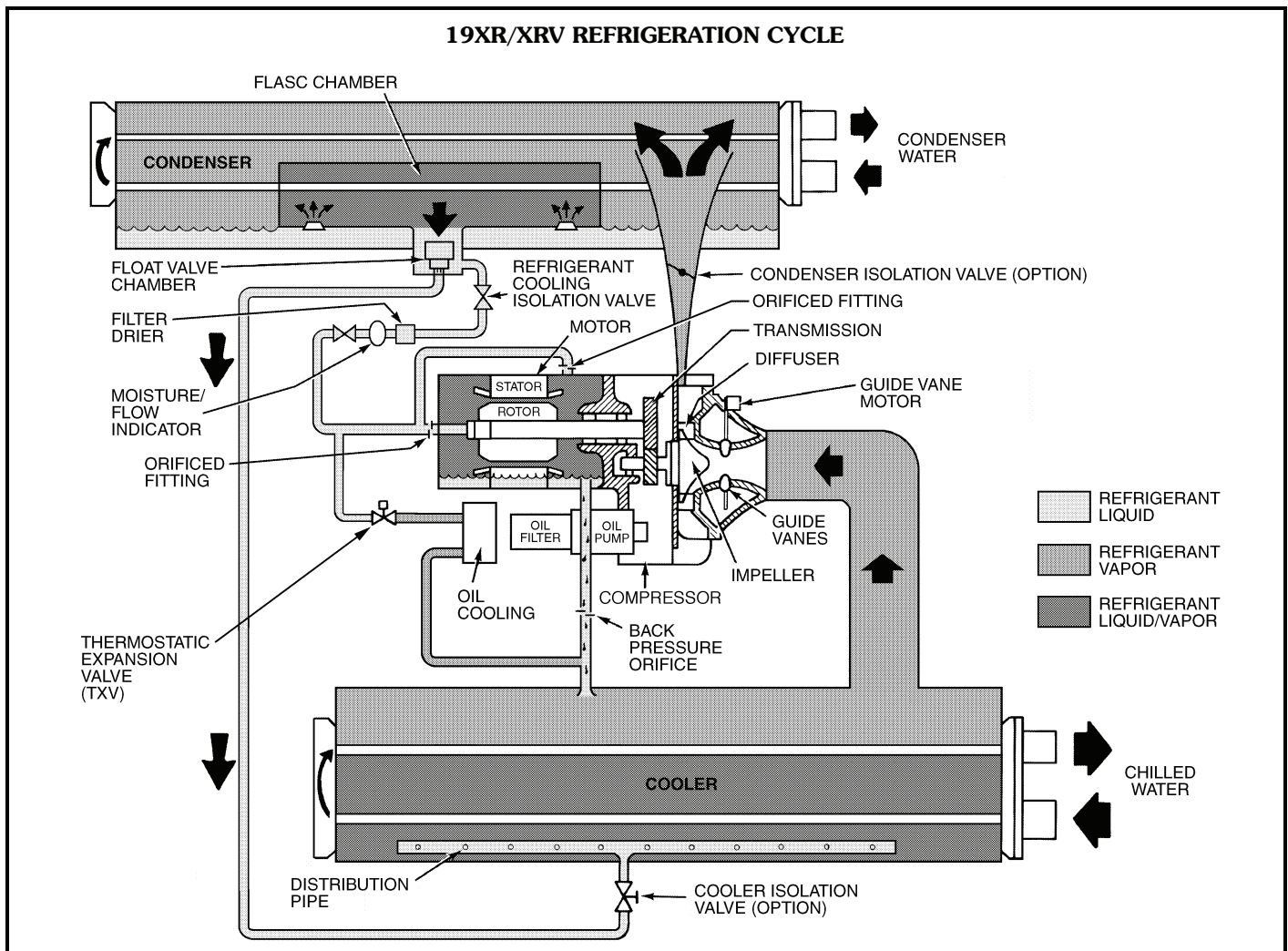
### 19XR refrigeration cycle

The compressor continuously draws refrigerant vapor from the cooler at a rate set by the amount of guide vane opening. As the compressor suction reduces the pressure in the cooler, the remaining refrigerant boils at a fairly low temperature (typically 38 to 42 F [3 to 6 C]). The energy required for boiling is obtained from the water flowing through the cooler tubes. With heat energy removed, the water becomes cold enough to use in an air-conditioning circuit or process liquid cooling.

After taking heat from the water, the refrigerant vapor is compressed. Compression adds still more heat energy and the refrigerant is quite warm (typically 98 to 102 F [37 to 40 C]) when it is discharged from the compressor into the condenser.

Relatively cool (typically 65 to 90 F [18 to 32 C]) water flowing into the condenser tubes removes heat from the refrigerant, and the vapor condenses to liquid.

The liquid refrigerant passes through orifices into the FLASC (flash subcooler) chamber. Since the FLASC chamber is at a lower pressure, part of the liquid refrigerant flashes to vapor, thereby cooling the remaining liquid. The FLASC vapor is recondensed on the tubes which are cooled by entering condenser water. The liquid drains into a float valve chamber between the FLASC chamber and cooler. Here, the AccuMeter™ float valve forms a liquid seal to keep FLASC chamber vapor from entering the cooler. When liquid refrigerant passes through the valve, some of it flashes to vapor in the reduced pressure on the cooler side. In flashing, it removes heat from the remaining liquid. The refrigerant is now at a temperature and pressure at which the cycle began. Refrigerant from the condenser also cools the oil and optional variable speed drive.

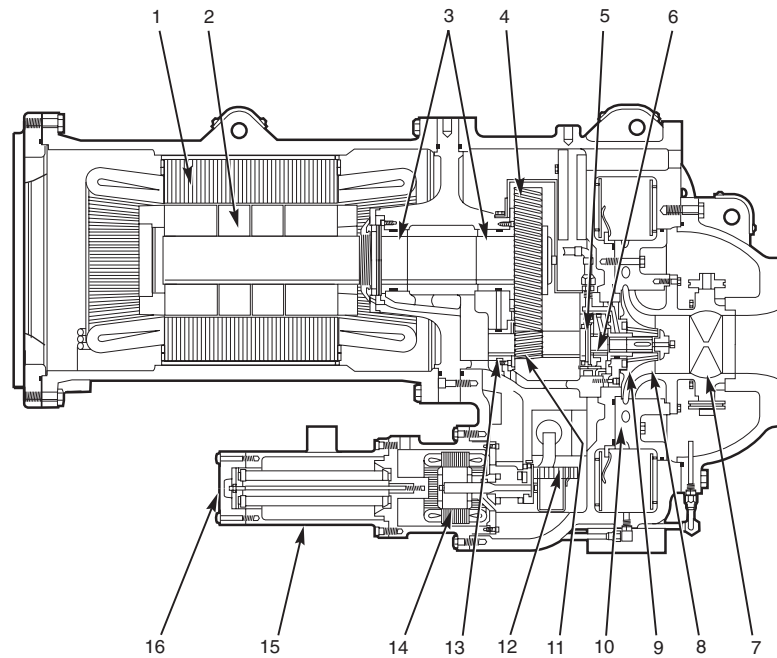






†Refer to the 19XR, 19XRV Computer Selection Program for motor code details.

## COMPRESSOR COMPONENTS

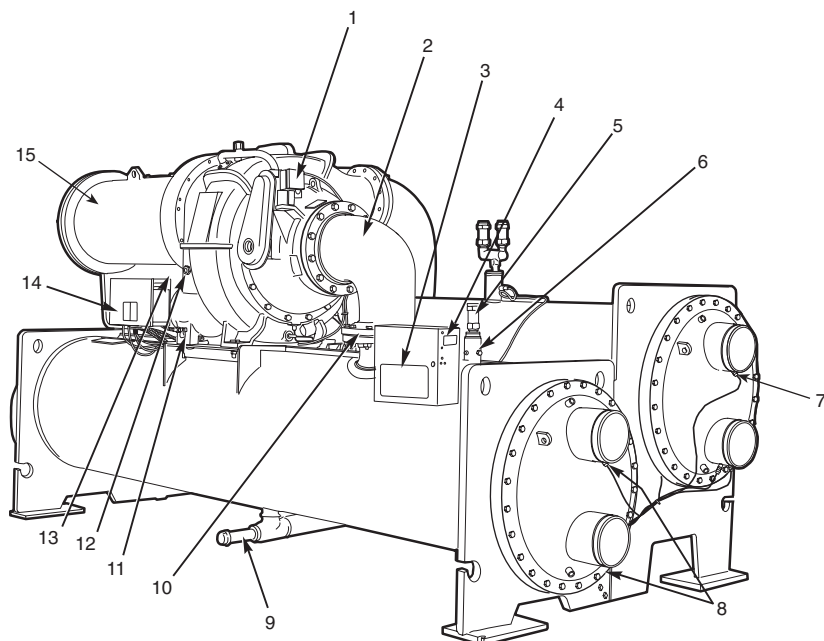


### LEGEND

- |                                     |                               |
|-------------------------------------|-------------------------------|
| 1 — Motor Stator                    | 9 — Impeller                  |
| 2 — Motor Rotor                     | 10 — Pipe Diffuser            |
| 3 — Motor Shaft Journal Bearings    | 11 — High Speed Pinion Gear   |
| 4 — Low Speed Bull Gear             | 12 — Oil Heater               |
| 5 — High Speed Shaft Thrust Bearing | 13 — High Speed Shaft Bearing |
| 6 — High Speed Shaft Bearing        | 14 — Oil Pump Motor           |
| 7 — Variable Inlet Guide Vanes      | 15 — Oil Filter               |
| 8 — Impeller Shroud                 | 16 — Oil Filter Cover         |

# 19XR/XRV

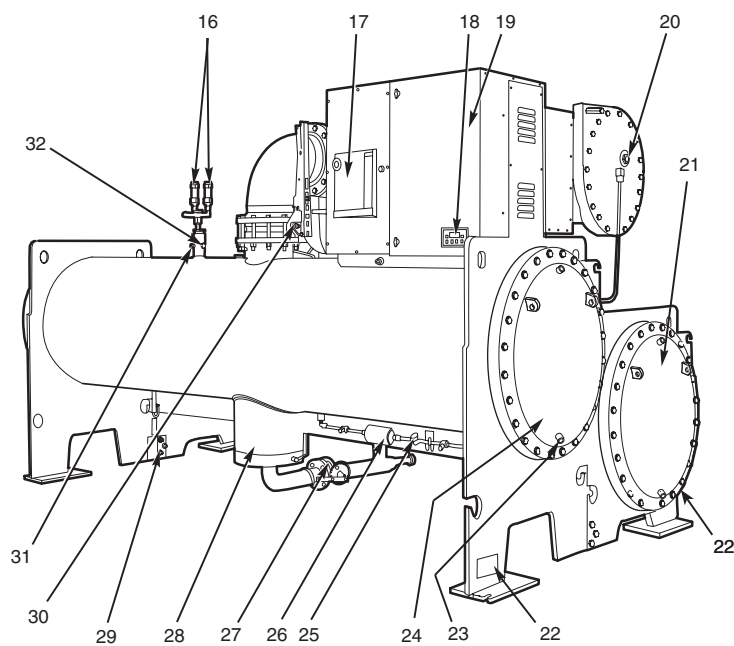
## FRONT VIEW



## LEGEND

- 1 — Guide Vane Actuator
- 2 — Suction Elbow
- 3 — International Chiller Visual Control (ICVC)
- 4 — Chiller Identification Nameplate
- 5 — Cooler, Auto Reset Relief Valves
- 6 — Cooler Pressure Transducer
- 7 — Condenser In/Out Temperature Thermistors
- 8 — Cooler In/Out Temperature Thermistors
- 9 — Refrigerant Charging Valve
- 10 — Typical Flange Connection
- 11 — Oil Drain Valve
- 12 — Oil Level Sight Glasses
- 13 — Refrigerant Oil Cooler (Hidden)
- 14 — Auxiliary Power Panel
- 15 — Motor Housing

## REAR VIEW



## LEGEND

- 16 — Condenser Auto. Reset Relief Valves
- 17 — Motor Circuit Breaker
- 18 — Solid-State Starter Control Display
- 19 — Unit-Mounted Starter or VFD (Optional)  
Solid-State Starter Shown
- 20 — Motor Sight Glass
- 21 — Cooler Return-End Waterbox Cover
- 22 — ASME Nameplate (One Hidden)
- 23 — Typical Waterbox Drain Port
- 24 — Condenser Return-End Waterbox Cover
- 25 — Refrigerant Moisture/Flow Indicator
- 26 — Refrigerant Filter/Drier
- 27 — Liquid Line Isolation Valve (Optional)
- 28 — Liquid Float Valve Chamber
- 29 — Vessel Take-Apart Connector
- 30 — Discharge Isolation Valve (Optional)
- 31 — Pumpout Valve
- 32 — Condenser Pressure Transducer

# Physical data



## 19XR COMPRESSOR AND MOTOR WEIGHTS\*— STANDARD AND HIGH EFFICIENCY MOTORS

### COMPRESSOR FRAME SIZE 2†, LOW VOLTAGE MOTORS

| MOTOR<br>SIZE | ENGLISH                        |                         |       |                      |       |                           | SI                             |                       |       |                      |       |                           |
|---------------|--------------------------------|-------------------------|-------|----------------------|-------|---------------------------|--------------------------------|-----------------------|-------|----------------------|-------|---------------------------|
|               | Compressor<br>Weight**<br>(lb) | Stator Weight††<br>(lb) |       | Rotor Weight<br>(lb) |       | End Bell<br>Cover<br>(lb) | Compressor<br>Weight**<br>(kg) | Stator Weight<br>(kg) |       | Rotor Weight<br>(kg) |       | End Bell<br>Cover<br>(kg) |
|               |                                | 60 Hz                   | 50 Hz | 60 Hz                | 50 Hz |                           |                                | 60 Hz                 | 50 Hz | 60 Hz                | 50 Hz |                           |
| BD            | 2300                           | 1014                    | 1014  | 240                  | 255   | 182                       | 1044                           | 460                   | 460   | 109                  | 116   | 83                        |
| BE            | 2300                           | 1053                    | 1053  | 252                  | 273   | 182                       | 1044                           | 478                   | 478   | 114                  | 124   | 83                        |
| BF            | 2300                           | 1096                    | 1102  | 266                  | 294   | 182                       | 1044                           | 498                   | 500   | 121                  | 133   | 83                        |
| BG            | 2300                           | 1160                    | 1160  | 289                  | 311   | 182                       | 1044                           | 527                   | 527   | 131                  | 141   | 83                        |
| BH            | 2300                           | 1160                    | 1198  | 289                  | 328   | 182                       | 1044                           | 527                   | 544   | 131                  | 149   | 83                        |
| BJ            | 2300                           | 1198                    | —     | 328                  | —     | 182                       | 1044                           | 544                   | —     | 149                  | —     | 83                        |
| JB            | 2300                           | 1003                    | 1063  | 226                  | 248   | —                         | 1043                           | 455                   | 482   | 103                  | 112   | —                         |
| JC            | 2300                           | 1063                    | 1113  | 248                  | 263   | —                         | 1043                           | 482                   | 505   | 112                  | 119   | —                         |
| JD            | 2300                           | 1113                    | 1149  | 263                  | 278   | —                         | 1043                           | 505                   | 521   | 119                  | 126   | —                         |
| JE            | 2300                           | 1149                    | 1196  | 278                  | 295   | —                         | 1043                           | 521                   | 542   | 126                  | 134   | —                         |
| JF            | 2300                           | 1196                    | —     | 295                  | —     | —                         | 1043                           | 542                   | —     | 134                  | —     | —                         |

### COMPRESSOR FRAME SIZE 3†, LOW AND MEDIUM VOLTAGE MOTORS

| MOTOR<br>SIZE | ENGLISH                        |                         |       |                      |       |                           | SI                             |                         |       |                      |       |                           |
|---------------|--------------------------------|-------------------------|-------|----------------------|-------|---------------------------|--------------------------------|-------------------------|-------|----------------------|-------|---------------------------|
|               | Compressor<br>Weight**<br>(lb) | Stator Weight††<br>(lb) |       | Rotor Weight<br>(lb) |       | End Bell<br>Cover<br>(lb) | Compressor<br>Weight**<br>(kg) | Stator Weight††<br>(kg) |       | Rotor Weight<br>(kg) |       | End Bell<br>Cover<br>(kg) |
|               |                                | 60 Hz                   | 50 Hz | 60 Hz                | 50 Hz |                           |                                | 60 Hz                   | 50 Hz | 60 Hz                | 50 Hz |                           |
| KB            | 2816                           | 965                     | 995   | 221                  | 229   | 274                       | 1278                           | 438                     | 452   | 100                  | 104   | 124                       |
| KC            | 2816                           | 995                     | 1015  | 229                  | 236   | 274                       | 1278                           | 452                     | 461   | 104                  | 107   | 124                       |
| KD            | 2816                           | 1015                    | 1045  | 236                  | 244   | 274                       | 1278                           | 461                     | 474   | 107                  | 111   | 124                       |
| KE            | 2816                           | 1045                    | 1065  | 244                  | 251   | 274                       | 1278                           | 474                     | 484   | 111                  | 114   | 124                       |
| KF            | 2816                           | 1065                    | 1090  | 251                  | 259   | 274                       | 1278                           | 484                     | 495   | 114                  | 118   | 124                       |
| KG            | 2816                           | 1090                    | 1110  | 259                  | 267   | 274                       | 1278                           | 495                     | 504   | 118                  | 121   | 124                       |
| CD            | 2816                           | 1220                    | 1238  | 288                  | 313   | 274                       | 1278                           | 554                     | 562   | 131                  | 142   | 124                       |
| CE            | 2816                           | 1253                    | 1285  | 305                  | 330   | 274                       | 1278                           | 569                     | 583   | 138                  | 150   | 124                       |
| CL            | 2816                           | 1261                    | 1328  | 305                  | 346   | 274                       | 1278                           | 572                     | 603   | 138                  | 157   | 124                       |
| CM            | 2816                           | 1321                    | 1380  | 313                  | 363   | 274                       | 1278                           | 600                     | 627   | 142                  | 165   | 124                       |
| CN            | 2816                           | 1369                    | 1423  | 330                  | 379   | 274                       | 1278                           | 622                     | 646   | 150                  | 172   | 124                       |
| CP            | 2816                           | 1411                    | 1444  | 346                  | 387   | 274                       | 1278                           | 641                     | 656   | 157                  | 176   | 124                       |
| CQ            | 2816                           | 1419                    | 1522  | 363                  | 387   | 274                       | 1278                           | 644                     | 691   | 165                  | 176   | 124                       |
| CR            | 2816                           | 1522                    | —     | 346                  | —     | 274                       | 1278                           | 691                     | —     | 157                  | —     | 124                       |

\*Total compressor weight is the sum of the compressor aerodynamic components (compressor weight column), stator, rotor, and end bell cover weights.

†Compressor size number is the first digit of the compressor code. See Model Number Nomenclature on page 5.

\*\*Compressor aerodynamic component weight only. Does not include motor weight.

††Stator weight includes the stator and shell.

\*\*\*For high-voltage motors, add the following: 300 lb (136 kg) to stator, 150 lb (68 kg) to rotor, and 40 lb (18 kg) to end bell.

NOTE: Standard-efficiency motor designations are followed by the letter S (e.g., BDS); high-efficiency motor designations are followed by the letter H (e.g., BDH). See Model Number Nomenclature on page 5.





**19XR COMPRESSOR AND MOTOR WEIGHTS\*—  
STANDARD AND HIGH EFFICIENCY MOTORS (cont)**

**COMPRESSOR FRAME SIZE 4†, LOW AND MEDIUM VOLTAGE MOTORS\*\*\***

| MOTOR<br>SIZE | ENGLISH                        |                         |       |                      |       |                           | SI                             |                         |       |                      |       |                           |
|---------------|--------------------------------|-------------------------|-------|----------------------|-------|---------------------------|--------------------------------|-------------------------|-------|----------------------|-------|---------------------------|
|               | Compressor<br>Weight**<br>(lb) | Stator Weight††<br>(lb) |       | Rotor Weight<br>(lb) |       | End Bell<br>Cover<br>(lb) | Compressor<br>Weight**<br>(kg) | Stator Weight††<br>(kg) |       | Rotor Weight<br>(kg) |       | End Bell<br>Cover<br>(kg) |
|               |                                | 60 Hz                   | 50 Hz | 60 Hz                | 50 Hz |                           |                                | 60 Hz                   | 50 Hz | 60 Hz                | 50 Hz |                           |
| <b>LB</b>     | 3425/4211                      | 1873                    | 1939  | 364                  | 389   | 318                       | 1555/1912                      | 850                     | 880   | 165                  | 177   | 144                       |
| <b>LC</b>     | 3425/4211                      | 1939                    | 2023  | 389                  | 406   | 318                       | 1555/1912                      | 880                     | 918   | 177                  | 184   | 144                       |
| <b>LD</b>     | 3425/4211                      | 2023                    | 2043  | 406                  | 417   | 318                       | 1555/1912                      | 918                     | 928   | 184                  | 189   | 144                       |
| <b>LE</b>     | 3425/4211                      | 2043                    | 2096  | 417                  | 434   | 318                       | 1555/1912                      | 928                     | 952   | 189                  | 197   | 144                       |
| <b>LF</b>     | 3425/4211                      | 2096                    | 2133  | 434                  | 444   | 318                       | 1555/1912                      | 952                     | 968   | 197                  | 202   | 144                       |
| <b>LG</b>     | 3425/4211                      | 2133                    | 2199  | 444                  | 458   | 318                       | 1555/1912                      | 968                     | 998   | 202                  | 208   | 144                       |
| <b>LH</b>     | 3425/4211                      | 2199                    | —     | 458                  | —     | 318                       | 1555/1912                      | 998                     | —     | 208                  | —     | 144                       |
| <b>DB</b>     | 3425/4211                      | 1950                    | 1950  | 406                  | 406   | 318                       | 1555/1912                      | 885                     | 885   | 184                  | 184   | 144                       |
| <b>DC</b>     | 3425/4211                      | 1950                    | 2025  | 406                  | 429   | 318                       | 1555/1912                      | 885                     | 919   | 184                  | 195   | 144                       |
| <b>DD</b>     | 3425/4211                      | 2150                    | 2250  | 536                  | 546   | 318                       | 1555/1912                      | 976                     | 1022  | 243                  | 248   | 144                       |
| <b>DE</b>     | 3425/4211                      | 2150                    | 2250  | 550                  | 550   | 318                       | 1555/1912                      | 976                     | 1022  | 250                  | 250   | 144                       |
| <b>DF</b>     | 3425/4211                      | 2250                    | 2380  | 575                  | 567   | 318                       | 1555/1912                      | 1022                    | 1081  | 261                  | 257   | 144                       |
| <b>DG</b>     | 3425/4211                      | 2250                    | 2380  | 599                  | 599   | 318                       | 1555/1912                      | 1022                    | 1081  | 272                  | 272   | 144                       |
| <b>DH</b>     | 3425/4211                      | 2250                    | 2380  | 604                  | 604   | 318                       | 1555/1912                      | 1022                    | 1081  | 274                  | 274   | 144                       |
| <b>DJ</b>     | 3425/4211                      | 2250                    | 2380  | 614                  | 614   | 318                       | 1555/1912                      | 1022                    | 1081  | 279                  | 279   | 144                       |
| <b>DK</b>     | 3425/4211                      | 2305                    | —     | 614                  | —     | 318                       | 1555/1912                      | 1046                    | —     | 279                  | —     | 144                       |

\*Total compressor weight is the sum of the compressor aerodynamic components (compressor weight column), stator, rotor, and end bell cover weights.

†Compressor size number is the first digit of the compressor code. See Model Number Nomenclature on page 5.

\*\*Compressor aerodynamic component weight only. Does not include motor weight. Weights are for fixed ring/split ring diffusers.

††Stator weight includes the stator and shell.

\*\*\*For high-voltage motors, add the following: 300 lb (136 kg) to stator, 150 lb (68 kg) to rotor, and 40 lb (18 kg) to end bell.

NOTE: Standard-efficiency motor designations are followed by the letter S (e.g., BDS); high-efficiency motor designations are followed by the letter H (e.g., BDH). See Model Number Nomenclature on page 5.

# Physical data (cont)



## 19XR COMPRESSOR MOTOR WEIGHTS\* — STANDARD AND HIGH EFFICIENCY MOTORS (cont)

COMPRESSOR FRAME SIZE 5†, LOW AND MEDIUM VOLTAGE MOTORS\*\*

| MOTOR<br>SIZE | ENGLISH                        |                          |       |                      |       |                           | SI                             |                          |       |                      |       |                           |
|---------------|--------------------------------|--------------------------|-------|----------------------|-------|---------------------------|--------------------------------|--------------------------|-------|----------------------|-------|---------------------------|
|               | Compressor<br>Weight††<br>(lb) | Stator Weight***<br>(lb) |       | Rotor Weight<br>(lb) |       | End Bell<br>Cover<br>(lb) | Compressor<br>Weight††<br>(kg) | Stator Weight***<br>(kg) |       | Rotor Weight<br>(kg) |       | End Bell<br>Cover<br>(kg) |
|               |                                | 60 Hz                    | 50 Hz | 60 Hz                | 50 Hz |                           |                                | 60 Hz                    | 50 Hz | 60 Hz                | 50 Hz |                           |
| EH            | 7285                           | 3000                     | 3125  | 810                  | 862   | 414                       | 3307                           | 1362                     | 1419  | 368                  | 391   | 188                       |
| EJ            | 7285                           | 3105                     | 3250  | 855                  | 862   | 414                       | 3307                           | 1410                     | 1476  | 388                  | 391   | 188                       |
| EK            | 7285                           | 3105                     | 3250  | 855                  | 872   | 414                       | 3307                           | 1410                     | 1476  | 388                  | 396   | 188                       |
| EL            | 7285                           | 3195                     | 3340  | 872                  | 872   | 414                       | 3307                           | 1451                     | 1516  | 396                  | 396   | 188                       |
| EM            | 7285                           | 3195                     | 3340  | 872                  | 914   | 414                       | 3307                           | 1451                     | 1516  | 396                  | 415   | 188                       |
| EN            | 7285                           | 3195                     | 3415  | 872                  | 974   | 414                       | 3307                           | 1451                     | 1550  | 396                  | 442   | 188                       |
| EP            | 7285                           | 3195                     | 3415  | 872                  | 974   | 414                       | 3307                           | 1451                     | 1550  | 396                  | 442   | 188                       |
| EQ            | 7285                           | 3203                     | —     | 914                  | —     | 414                       | 3307                           | 1454                     | —     | 415                  | —     | 188                       |
| MB            | 7285                           | 2795                     | 2856  | 645                  | 665   | —                         | 3307                           | 1268                     | 1295  | 293                  | 302   | —                         |
| MC            | 7285                           | 2873                     | 2925  | 672                  | 693   | —                         | 3307                           | 1303                     | 1327  | 305                  | 314   | —                         |
| MD            | 7285                           | 2906                     | 3013  | 684                  | 724   | —                         | 3307                           | 1318                     | 1367  | 310                  | 328   | —                         |
| ME            | 7285                           | 2956                     | 3071  | 704                  | 737   | —                         | 3307                           | 1341                     | 1393  | 319                  | 334   | —                         |
| MF            | 7285                           | 3034                     | 3153  | 724                  | 791   | —                         | 3307                           | 1376                     | 1430  | 328                  | 359   | —                         |
| MG            | 7285                           | 3071                     | —     | 737                  | —     | —                         | 3307                           | 1393                     | —     | 334                  | —     | —                         |

\*Total compressor weight is the sum of the compressor aerodynamic components (compressor weight column), stator, rotor, and end bell cover weights.

†Compressor size number is the first digit of the compressor code. See Model Number Nomenclature on page 5.

\*\*For high-voltage motors, add the following: 300 lb (136 kg) to stator, 150 lb (68 kg) to rotor, and 40 lb (18 kg) to end bell.

††Compressor aerodynamic component weight only. Does not include motor weight.

\*\*\*Stator weight includes the stator and shell.

NOTE: Standard-efficiency motor designations are followed by the letter S (e.g., BDS); high-efficiency motor designations are followed by the letter H (e.g., BDH). See Model Number Nomenclature on page 5.

## COMPONENT WEIGHTS

| COMPONENT                                            | FRAME 2<br>COMPRESSOR* |      | FRAME 3<br>COMPRESSOR* |      | FRAME 4<br>COMPRESSOR* |      | FRAME 5<br>COMPRESSOR* |      |
|------------------------------------------------------|------------------------|------|------------------------|------|------------------------|------|------------------------|------|
|                                                      | lb                     | kg   | lb                     | kg   | lb                     | kg   | lb                     | kg   |
| Suction Elbow                                        | 116                    | 53   | 185                    | 84   | 239                    | 108  | 407                    | 185  |
| Discharge Elbow                                      | 100                    | 45   | 125                    | 57   | 157                    | 71   | 325                    | 147  |
| Control Panel†                                       | 34                     | 15   | 34                     | 15   | 34                     | 15   | 34                     | 15   |
| Optional Cooler Inlet Isolation Valve                | 8                      | 4    | 13                     | 6    | 20                     | 9    | 24                     | 11   |
| Optional Discharge Isolation Valve                   | 26                     | 12   | 46                     | 21   | 74                     | 34   | 108                    | 49   |
| LiquiFlo™ 1 VFD — 380, 400, and 460-v (414 A)        | 720                    | 327  | 720                    | 327  | —                      | —    | —                      | —    |
| LiquiFlo 1 VFD — 380, 400, and 460-v (500 A)         | —                      | —    | 1045                   | 474  | 1045                   | 474  | —                      | —    |
| LiquiFlo 1 VFD — 380, 400, and 460-v (643 A)         | —                      | —    | 1075                   | 488  | 1075                   | 488  | —                      | —    |
| LiquiFlo 2 VFD — 380, 400, and 460-v (405 A / 608 A) | 1600                   | 726  | 1600                   | 726  | 1600                   | 726  | —                      | —    |
| LiquiFlo 2 VFD — 380, 400, and 460-v (900 A)         | —                      | —    | —                      | —    | 2800                   | 1270 | 2800                   | 1270 |
| LiquiFlo 2 VFD — 380, 400, and 460-v (1200 A)        | —                      | —    | —                      | —    | 2850                   | 1293 | 2850                   | 1293 |
| LiquiFlo 2 VFD — 575-v (390 A)                       | 2400                   | 1089 | 2400                   | 1089 | —                      | —    | —                      | —    |
| VFD Shelf                                            | —                      | —    | —                      | —    | 1049                   | 476  | 1049                   | 476  |

\*To determine compressor frame size, refer to 19XR,XRV Computer Selection Program.

†Included in total cooler weight.



## 19XR HEAT EXCHANGER WEIGHTS

| CODE | English                  |                |                         |           |                   |           | Metric (SI)              |                |                         |           |                   |           |
|------|--------------------------|----------------|-------------------------|-----------|-------------------|-----------|--------------------------|----------------|-------------------------|-----------|-------------------|-----------|
|      | Dry Rigging Weight (lb)* |                | Machine Charge          |           |                   |           | Dry Rigging Weight (kg)* |                | Machine Charge          |           |                   |           |
|      | Cooler Only              | Condenser Only | Refrigerant Weight (lb) |           | Water Weight (lb) |           | Cooler Only              | Condenser Only | Refrigerant Weight (kg) |           | Water Weight (kg) |           |
|      |                          |                | Cooler                  | Condenser | Cooler            | Condenser |                          |                | Cooler                  | Condenser | Cooler            | Condenser |
| 10   | 2,707                    | 2,704          | 290                     | 200       | 283               | 348       | 1228                     | 1227           | 132                     | 91        | 128               | 158       |
| 11   | 2,777                    | 2,772          | 310                     | 200       | 309               | 374       | 1260                     | 1257           | 141                     | 91        | 140               | 170       |
| 12   | 2,848                    | 2,857          | 330                     | 200       | 335               | 407       | 1292                     | 1296           | 150                     | 91        | 152               | 185       |
| 15   | 2,968                    | 2,984          | 320                     | 250       | 327               | 402       | 1346                     | 1354           | 145                     | 113       | 148               | 182       |
| 16   | 3,054                    | 3,068          | 340                     | 250       | 359               | 435       | 1385                     | 1392           | 154                     | 113       | 163               | 197       |
| 17   | 3,141                    | 3,173          | 370                     | 250       | 391               | 475       | 1425                     | 1439           | 168                     | 113       | 177               | 215       |
| 20   | 3,407                    | 3,373          | 345                     | 225       | 402               | 398       | 1545                     | 1530           | 156                     | 102       | 182               | 181       |
| 21   | 3,555                    | 3,540          | 385                     | 225       | 456               | 462       | 1613                     | 1606           | 175                     | 102       | 207               | 210       |
| 22   | 3,711                    | 3,704          | 435                     | 225       | 514               | 526       | 1683                     | 1680           | 197                     | 102       | 233               | 239       |
| 30   | 4,071                    | 3,694          | 350                     | 260       | 464               | 464       | 1847                     | 1676           | 159                     | 118       | 210               | 210       |
| 31   | 4,253                    | 3,899          | 420                     | 260       | 531               | 543       | 1929                     | 1769           | 191                     | 118       | 241               | 246       |
| 32   | 4,445                    | 4,100          | 490                     | 260       | 601               | 621       | 2016                     | 1860           | 222                     | 118       | 273               | 282       |
| 35   | 4,343                    | 4,606          | 400                     | 310       | 511               | 513       | 1970                     | 2089           | 181                     | 141       | 232               | 233       |
| 36   | 4,551                    | 4,840          | 480                     | 310       | 587               | 603       | 2064                     | 2195           | 218                     | 141       | 266               | 274       |
| 37   | 4,769                    | 5,069          | 550                     | 310       | 667               | 692       | 2163                     | 2299           | 249                     | 141       | 303               | 314       |
| 40   | 4,908                    | 5,039          | 560                     | 280       | 863               | 915       | 2226                     | 2286           | 254                     | 127       | 391               | 415       |
| 41   | 5,078                    | 5,232          | 630                     | 280       | 930               | 995       | 2303                     | 2373           | 286                     | 127       | 422               | 451       |
| 42   | 5,226                    | 5,424          | 690                     | 280       | 990               | 1074      | 2370                     | 2460           | 313                     | 127       | 449               | 487       |
| 45   | 5,363                    | 5,602          | 640                     | 330       | 938               | 998       | 2433                     | 2541           | 290                     | 150       | 425               | 453       |
| 46   | 5,559                    | 5,824          | 720                     | 330       | 1014              | 1088      | 2522                     | 2642           | 327                     | 150       | 460               | 494       |
| 47   | 5,730                    | 6,044          | 790                     | 330       | 1083              | 1179      | 2599                     | 2742           | 358                     | 150       | 491               | 535       |
| 50   | 5,713                    | 6,090          | 750                     | 400       | 1101              | 1225      | 2591                     | 2762           | 340                     | 181       | 499               | 556       |
| 51   | 5,940                    | 6,283          | 840                     | 400       | 1192              | 1304      | 2694                     | 2850           | 381                     | 181       | 541               | 591       |
| 52   | 6,083                    | 6,464          | 900                     | 400       | 1248              | 1379      | 2759                     | 2932           | 408                     | 181       | 566               | 626       |
| 55   | 6,257                    | 6,785          | 870                     | 490       | 1201              | 1339      | 2838                     | 3078           | 395                     | 222       | 545               | 607       |
| 56   | 6,517                    | 7,007          | 940                     | 490       | 1304              | 1429      | 2956                     | 3178           | 426                     | 222       | 591               | 648       |
| 57   | 6,682                    | 7,215          | 980                     | 490       | 1369              | 1514      | 3031                     | 3273           | 445                     | 222       | 621               | 687       |
| 5A   | 5,124                    | N/A            | 500                     | N/A       | 1023              | N/A       | 2324                     | N/A            | 227                     | N/A       | 464               | N/A       |
| 5B   | 5,177                    | N/A            | 520                     | N/A       | 1050              | N/A       | 2348                     | N/A            | 236                     | N/A       | 476               | N/A       |
| 5C   | 5,243                    | N/A            | 550                     | N/A       | 1079              | N/A       | 2378                     | N/A            | 249                     | N/A       | 489               | N/A       |
| 5F   | 5,577                    | N/A            | 550                     | N/A       | 1113              | N/A       | 2530                     | N/A            | 249                     | N/A       | 505               | N/A       |
| 5G   | 5,640                    | N/A            | 570                     | N/A       | 1143              | N/A       | 2558                     | N/A            | 259                     | N/A       | 518               | N/A       |
| 5H   | 5,716                    | N/A            | 600                     | N/A       | 1176              | N/A       | 2593                     | N/A            | 272                     | N/A       | 533               | N/A       |
| 60   | 6,719                    | 6,764          | 940                     | 420       | 1400              | 1521      | 3048                     | 3068           | 426                     | 191       | 635               | 690       |
| 61   | 6,895                    | 6,949          | 980                     | 420       | 1470              | 1597      | 3128                     | 3152           | 445                     | 191       | 667               | 724       |
| 62   | 7,038                    | 7,130          | 1020                    | 420       | 1527              | 1671      | 3192                     | 3234           | 463                     | 191       | 693               | 758       |
| 65   | 7,392                    | 7,682          | 1020                    | 510       | 1530              | 1667      | 3353                     | 3484           | 463                     | 231       | 694               | 756       |
| 66   | 7,594                    | 7,894          | 1060                    | 510       | 1610              | 1753      | 3445                     | 3581           | 481                     | 231       | 730               | 795       |
| 67   | 7,759                    | 8,102          | 1090                    | 510       | 1674              | 1838      | 3519                     | 3675           | 494                     | 231       | 759               | 834       |
| 70   | 9,942                    | 10,782         | 1220                    | 780       | 2008              | 2223      | 4510                     | 4891           | 553                     | 354       | 911               | 1008      |
| 71   | 10,330                   | 11,211         | 1340                    | 780       | 2164              | 2389      | 4686                     | 5085           | 608                     | 354       | 982               | 1084      |
| 72   | 10,632                   | 11,612         | 1440                    | 780       | 2286              | 2544      | 4823                     | 5267           | 653                     | 354       | 1037              | 1154      |
| 75   | 10,840                   | 11,854         | 1365                    | 925       | 2183              | 2429      | 4917                     | 5377           | 619                     | 420       | 990               | 1102      |
| 76   | 11,289                   | 12,345         | 1505                    | 925       | 2361              | 2619      | 5121                     | 5600           | 683                     | 420       | 1071              | 1188      |
| 77   | 11,638                   | 12,803         | 1625                    | 925       | 2501              | 2796      | 5279                     | 5807           | 737                     | 420       | 1134              | 1268      |
| 80   | 12,664                   | 12,753         | 1500                    | 720       | 2726              | 2977      | 5744                     | 5785           | 680                     | 327       | 1236              | 1350      |
| 81   | 12,998                   | 13,149         | 1620                    | 720       | 2863              | 3143      | 5896                     | 5964           | 735                     | 327       | 1299              | 1426      |
| 82   | 13,347                   | 13,545         | 1730                    | 720       | 3005              | 3309      | 6054                     | 6144           | 785                     | 327       | 1363              | 1501      |
| 85   | 13,804                   | 14,008         | 1690                    | 860       | 2951              | 3238      | 6261                     | 6354           | 767                     | 390       | 1339              | 1469      |
| 86   | 13,191                   | 14,465         | 1820                    | 860       | 3108              | 3428      | 5983                     | 6561           | 826                     | 390       | 1410              | 1555      |
| 87   | 14,597                   | 14,923         | 1940                    | 860       | 3271              | 3618      | 6621                     | 6769           | 880                     | 390       | 1484              | 1641      |

\*Rigging weights are for standard tubes of standard wall thickness (Turbo-B3 and Spikefin 2, 0.025-in. [0.635 mm] wall).

### NOTES:

1. Cooler includes the control panel (ICVC), suction elbow, and 1/2 the distribution piping weight.
2. Condenser includes float valve and sump, discharge elbow, and 1/2 the distribution piping weight.
3. For special tubes refer to the 19XR/XRV Computer Selection Program.
4. All weights for standard 2-pass NIH (nozzle-in-head) design.

# Physical data (cont)



## ADDITIONAL WEIGHTS FOR 19XR MARINE WATERBOXES\*

### 150 psig (1034 kPa) MARINE WATERBOXES

| FRAME   | NUMBER OF PASSES | ENGLISH (lb) |           |             |           | SI (kg)     |           |             |           |
|---------|------------------|--------------|-----------|-------------|-----------|-------------|-----------|-------------|-----------|
|         |                  | Cooler       |           | Condenser   |           | Cooler      |           | Condenser   |           |
|         |                  | Rigging Wgt  | Water Wgt | Rigging Wgt | Water Wgt | Rigging Wgt | Water Wgt | Rigging Wgt | Water Wgt |
| 1       | 1&3              | N/A          | N/A       | N/A         | N/A       | N/A         | N/A       | N/A         | N/A       |
|         | 2                | N/A          | N/A       | N/A         | N/A       | N/A         | N/A       | N/A         | N/A       |
| 2 and 3 | 1&3              | 730          | 700       | N/A         | N/A       | 331         | 318       | N/A         | N/A       |
|         | 2                | 365          | 350       | 365         | 350       | 166         | 159       | 166         | 159       |
| 4       | 1&3              | 1888         | 908       | N/A         | N/A       | 856         | 412       | N/A         | N/A       |
|         | 2                | 944          | 452       | 989         | 452       | 428         | 205       | 449         | 205       |
| 5       | 1&3              | 2445         | 1019      | N/A         | N/A       | 1109        | 462       | N/A         | N/A       |
|         | 2                | 1223         | 510       | 1195        | 499       | 555         | 231       | 542         | 226       |
| 6       | 1&3              | 2860         | 1155      | N/A         | N/A       | 1297        | 524       | N/A         | N/A       |
|         | 2                | 1430         | 578       | 1443        | 578       | 649         | 262       | 655         | 262       |
| 7       | 1&3              | 3970         | 2579      | N/A         | N/A       | 1801        | 1170      | N/A         | N/A       |
|         | 2                | 1720         | 1290      | 1561        | 1025      | 780         | 585       | 708         | 465       |
| 8       | 1&3              | 5048         | 3033      | N/A         | N/A       | 2290        | 1376      | N/A         | N/A       |
|         | 2                | 2182         | 1517      | 1751        | 1172      | 990         | 688       | 794         | 532       |

### 300 psig (2068 kPa) MARINE WATERBOXES

| FRAME   | NUMBER OF PASSES | ENGLISH (lb) |           |             |           | SI (kg)     |           |             |           |
|---------|------------------|--------------|-----------|-------------|-----------|-------------|-----------|-------------|-----------|
|         |                  | Cooler       |           | Condenser   |           | Cooler      |           | Condenser   |           |
|         |                  | Rigging Wgt  | Water Wgt | Rigging Wgt | Water Wgt | Rigging Wgt | Water Wgt | Rigging Wgt | Water Wgt |
| 1       | 1&3              | N/A          | N/A       | N/A         | N/A       | N/A         | N/A       | N/A         | N/A       |
|         | 2                | N/A          | N/A       | N/A         | N/A       | N/A         | N/A       | N/A         | N/A       |
| 2 and 3 | 1&3              | 860          | 700       | N/A         | N/A       | 390         | 318       | N/A         | N/A       |
|         | 2                | 430          | 350       | 430         | 350       | 195         | 159       | 195         | 159       |
| 4       | 1&3              | 2162         | 908       | N/A         | N/A       | 981         | 412       | N/A         | N/A       |
|         | 2                | 1552         | 393       | 1641        | 393       | 704         | 178       | 744         | 178       |
| 5       | 1&3              | 2655         | 1019      | N/A         | N/A       | 1204        | 462       | N/A         | N/A       |
|         | 2                | 1965         | 439       | 1909        | 418       | 891         | 199       | 866         | 190       |
| 6       | 1&3              | 3330         | 1155      | N/A         | N/A       | 1510        | 524       | N/A         | N/A       |
|         | 2                | 2425         | 480       | 2451        | 480       | 1100        | 218       | 1112        | 218       |
| 7       | 1&3              | 5294         | 2579      | N/A         | N/A       | 2401        | 1170      | N/A         | N/A       |
|         | 2                | 4140         | 1219      | 4652        | 784       | 1878        | 553       | 2110        | 356       |
| 8       | 1&3              | 6222         | 3033      | N/A         | N/A       | 2822        | 1376      | N/A         | N/A       |
|         | 2                | 4952         | 1343      | 4559        | 783       | 2246        | 609       | 2068        | 355       |

\*Add to cooler and condenser weights for total weights. Condenser weights may be found in the 19XR Heat Exchanger Weights table on page 11. The first digit of the heat exchanger code (first column) is the heat exchanger frame size.



**19XR WATERBOX COVER WEIGHTS — ENGLISH (lb)**  
**FRAMES 1, 2, AND 3; COOLER**

| WATERBOX DESCRIPTION          | COOLER           |         |                  |         |                  |         |
|-------------------------------|------------------|---------|------------------|---------|------------------|---------|
|                               | Frame 1          |         | Frame 2          |         | Frame 3          |         |
|                               | Standard Nozzles | Flanged | Standard Nozzles | Flanged | Standard Nozzles | Flanged |
| NIH, 1 Pass Cover, 150 psig   | 177              | 204     | 282              | 318     | 282              | 318     |
| NIH, 2 Pass Cover, 150 psig   | 185              | 218     | 287              | 340     | 287              | 340     |
| NIH, 3 Pass Cover, 150 psig   | 180              | 196     | 294              | 310     | 294              | 310     |
| NIH Plain End Cover, 150 psig | 136              | 136     | 243              | 243     | 243              | 243     |
| MWB End Cover, 150 psig       | —                | —       | 315              | 315     | 315              | 315     |
| MWB Return Cover, 150 psig    | —                | —       | 243              | 243     | 243              | 243     |
| NIH, 1 Pass Cover, 300 psig   | 248              | 301     | 411              | 486     | 411              | 486     |
| NIH, 2 Pass Cover, 300 psig   | 255              | 324     | 411              | 518     | 411              | 518     |
| NIH, 3 Pass Cover, 300 psig   | 253              | 288     | 433              | 468     | 433              | 468     |
| NIH Plain End Cover, 300 psig | 175              | 175     | 291              | 291     | 291              | 291     |
| MWB End Cover, 300 psig       | —                | —       | 619              | 619     | 619              | 619     |
| MWB Return Cover, 300 psig    | —                | —       | 445              | 445     | 445              | 445     |

LEGEND

NIH — Nozzle-in-Head  
MWB — Marine Waterbox

NOTE: Weight for NIH 2-pass cover, 150 psig, is included in the heat exchanger weights shown on page 11.

**FRAMES 1, 2, AND 3; CONDENSER**

| WATERBOX DESCRIPTION          | CONDENSER        |         |                  |         |                  |         |
|-------------------------------|------------------|---------|------------------|---------|------------------|---------|
|                               | Frame 1          |         | Frame 2          |         | Frame 3          |         |
|                               | Standard Nozzles | Flanged | Standard Nozzles | Flanged | Standard Nozzles | Flanged |
| NIH, 1 Pass Cover, 150 psig   | 177              | 204     | 282              | 318     | 282              | 318     |
| NIH, 2 Pass Cover, 150 psig   | 185              | 218     | 287              | 340     | 287              | 340     |
| NIH, 3 Pass Cover, 150 psig   | 180              | 196     | 294              | 310     | 294              | 310     |
| NIH Plain End Cover, 150 psig | 136              | 136     | 225              | 225     | 225              | 225     |
| MWB End Cover, 150 psig       | —                | —       | 234              | 234     | 234              | 234     |
| MWB Return Cover, 150 psig    | —                | —       | 225              | 225     | 225              | 225     |
| NIH, 1 Pass Cover, 300 psig   | 248              | 301     | 411              | 486     | 411              | 486     |
| NIH, 2 Pass Cover, 300 psig   | 255              | 324     | 411              | 518     | 411              | 518     |
| NIH, 3 Pass Cover, 300 psig   | 253              | 288     | 433              | 468     | 433              | 468     |
| NIH Plain End Cover, 300 psig | 175              | 175     | 270              | 270     | 270              | 270     |
| MWB End Cover, 300 psig       | —                | —       | 474              | 474     | 474              | 474     |
| MWB Return Cover, 300 psig    | —                | —       | 359              | 359     | 359              | 359     |

LEGEND

NIH — Nozzle-in-Head  
MWB — Marine Waterbox

NOTE: Weight for NIH 2-pass cover, 150 psig, is included in the heat exchanger weights shown on page 11.



# Physical data (cont)



## 19XR WATERBOX COVER WEIGHTS — ENGLISH (lb) (cont) FRAMES 4, 5, AND 6; COOLER

| WATERBOX DESCRIPTION          | COOLER           |         |                  |         |                  |         |
|-------------------------------|------------------|---------|------------------|---------|------------------|---------|
|                               | Frame 4          |         | Frame 5          |         | Frame 6          |         |
|                               | Standard Nozzles | Flanged | Standard Nozzles | Flanged | Standard Nozzles | Flanged |
| NIH, 1 Pass Cover, 150 psig   | 148              | 185     | 168              | 229     | 187              | 223     |
| NIH, 2 Pass Cover, 150 psig   | 202              | 256     | 222              | 276     | 258              | 331     |
| NIH, 3 Pass Cover, 150 psig   | 472              | 488     | 617              | 634     | 765              | 791     |
| NIH Plain End Cover, 150 psig | 138              | 138     | 154              | 154     | 172              | 172     |
| MWB End Cover, 150 psig       | 314              | 314     | 390              | 390     | 487              | 487     |
| MWB Return Cover, 150 psig    | 138              | 138     | 154              | 154     | 172              | 172     |
| NIH, 1 Pass Cover, 300 psig   | 633              | 709     | 764              | 840     | 978              | 1053    |
| NIH, 2 Pass Cover, 300 psig   | 626              | 733     | 760              | 867     | 927              | 1078    |
| NIH, 3 Pass Cover, 300 psig   | 660              | 694     | 795              | 830     | 997              | 1050    |
| NIH/MWB End Cover, 300 psig   | 522              | 522     | 658              | 658     | 834              | 834     |

### LEGEND

NIH — Nozzle-in-Head  
MWB — Marine Waterbox

NOTE: Weight for NIH 2-pass cover, 150 psig, is included in the heat exchanger weights shown on page 11.

## FRAMES 4, 5, AND 6; CONDENSER

| WATERBOX DESCRIPTION          | CONDENSER        |         |                  |         |                  |         |
|-------------------------------|------------------|---------|------------------|---------|------------------|---------|
|                               | Frame 4          |         | Frame 5          |         | Frame 6          |         |
|                               | Standard Nozzles | Flanged | Standard Nozzles | Flanged | Standard Nozzles | Flanged |
| NIH, 1 Pass Cover, 150 psig   | 148              | 185     | 168              | 229     | 187              | 223     |
| NIH, 2 Pass Cover, 150 psig   | 191              | 245     | 224              | 298     | 245              | 318     |
| NIH, 3 Pass Cover, 150 psig   | 503              | 519     | 628              | 655     | 772              | 799     |
| NIH Plain End Cover, 150 psig | 138              | 138     | 154              | 154     | 172              | 172     |
| MWB End Cover, 150 psig       | 314              | 314     | 390              | 390     | 487              | 487     |
| MWB Return Cover, 150 psig    | 138              | 138     | 154              | 154     | 172              | 172     |
| NIH, 1 Pass Cover, 300 psig   | 633              | 709     | 764              | 840     | 978              | 1053    |
| NIH, 2 Pass Cover, 300 psig   | 622              | 729     | 727              | 878     | 926              | 1077    |
| NIH, 3 Pass Cover, 300 psig   | 655              | 689     | 785              | 838     | 995              | 1049    |
| NIH/MWB End Cover, 300 psig   | 522              | 522     | 658              | 658     | 834              | 834     |

### LEGEND

NIH — Nozzle-in-Head  
MWB — Marine Waterbox

NOTE: Weight for NIH 2-pass cover, 150 psig, is included in the heat exchanger weights shown on page 11.



**19XR WATERBOX COVER WEIGHTS — ENGLISH (lb) (cont)**  
**FRAMES 7 AND 8; COOLER**

| WATERBOX DESCRIPTION          | COOLER           |         |                  |         |
|-------------------------------|------------------|---------|------------------|---------|
|                               | FRAME 7          |         | FRAME 8          |         |
|                               | Standard Nozzles | Flanged | Standard Nozzles | Flanged |
| NIH, 1 Pass Cover, 150 psig   | 329              | 441     | 417              | 494     |
| NIH, 2 Pass Cover, 150 psig   | 426              | 541     | 531              | 685     |
| NIH, 3 Pass Cover, 150 psig   | 1250             | 1291    | 1629             | 1687    |
| NIH Plain End Cover, 150 psig | 315              | 315     | 404              | 404     |
| MWB End Cover, 150 psig       | 844              | 844     | 1339             | 1339    |
| MWB Return Cover, 150 psig    | 315              | 315     | 404              | 404     |
| NIH, 1 Pass Cover, 300 psig   | 1712             | 1883    | 2359             | 2523    |
| NIH, 2 Pass Cover, 300 psig   | 1662             | 1908    | 2369             | 2599    |
| NIH, 3 Pass Cover, 300 psig   | 1724             | 1807    | 2353             | 2516    |
| NIH/MWB End Cover, 300 psig   | 1378             | 1378    | 1951             | 1951    |

LEGEND

**NIH** — Nozzle-in-Head  
**MWB** — Marine Waterbox

NOTE: Weight for NIH 2-pass cover, 150 psig, is included in the heat exchanger weights shown on page 11.

**FRAMES 7 AND 8; CONDENSER**

| WATERBOX DESCRIPTION           | CONDENSER        |         |                  |         |
|--------------------------------|------------------|---------|------------------|---------|
|                                | Frame 7          |         | Frame 8          |         |
|                                | Standard Nozzles | Flanged | Standard Nozzles | Flanged |
| NIH, 1 Pass Cover, 150 psig    | 329              | 441     | 417              | 494     |
| NIH, 2 Pass Cover, 150 psig    | 404              | 520     | 508              | 662     |
| NIH, 3 Pass Cover, 150 psig    | 1222             | 1218    | 1469             | 1527    |
| NIH Plain End Cover, 150 psig  | 315              | 315     | 404              | 404     |
| MWB End Cover, 150 psig        | 781              | 781     | 1007             | 1007    |
| Bolt On MWB End Cover, 150 PSI | 700              | 700     | 1307             | 1307    |
| MWB Return Cover, 150 psig     | 315              | 315     | 404              | 404     |
| NIH, 1 Pass Cover, 300 psig    | 1690             | 1851    | 1986             | 2151    |
| NIH, 2 Pass Cover, 300 psig    | 1628             | 1862    | 1893             | 2222    |
| NIH, 3 Pass Cover, 300 psig    | 1714             | 1831    | 1993             | 2112    |
| NIH/MWB End Cover, 300 psig    | 1276             | 1276    | 1675             | 1675    |

LEGEND

**NIH** — Nozzle-in-Head  
**MWB** — Marine Waterbox

NOTE: Weight for NIH 2-pass cover, 150 psig, is included in the heat exchanger weights shown on page 11.

# Physical data (cont)



## 19XR WATERBOX COVER WEIGHTS — SI (kg) FRAMES 1, 2, 3; COOLER

| WATERBOX DESCRIPTION          | COOLER           |         |                  |         |                  |         |
|-------------------------------|------------------|---------|------------------|---------|------------------|---------|
|                               | FRAME 1          |         | FRAME 2          |         | FRAME 3          |         |
|                               | Standard Nozzles | Flanged | Standard Nozzles | Flanged | Standard Nozzles | Flanged |
| NIH, 1 Pass Cover, 1034 kPa   | 80               | 93      | 128              | 144     | 128              | 144     |
| NIH, 2 Pass Cover, 1034 kPa   | 84               | 99      | 130              | 154     | 130              | 154     |
| NIH, 3 Pass Cover, 1034 kPa   | 82               | 89      | 133              | 141     | 133              | 141     |
| NIH Plain End Cover, 1034 kPa | 62               | 62      | 110              | 110     | 110              | 110     |
| MWB End Cover, 1034 kPa       | —                | —       | 143              | 143     | 143              | 143     |
| MWB Return Cover, 1034 kPa    | —                | —       | 110              | 110     | 110              | 110     |
| NIH, 1 Pass Cover, 2068 kPa   | 112              | 137     | 186              | 220     | 186              | 220     |
| NIH, 2 Pass Cover, 2068 kPa   | 116              | 147     | 186              | 235     | 186              | 235     |
| NIH, 3 Pass Cover, 2068 kPa   | 115              | 131     | 196              | 212     | 196              | 212     |
| NIH Plain End Cover, 2068 kPa | 79               | 79      | 132              | 132     | 132              | 132     |
| MWB End Cover, 2068 kPa       | —                | —       | 281              | 281     | 281              | 281     |
| MWB Return Cover, 2068 kPa    | —                | —       | 202              | 202     | 202              | 202     |

### LEGEND

NIH — Nozzle-in-Head

MWB — Marine Waterbox

NOTE: Weight for NIH 2-pass cover, 1034 kPa, is included in the heat exchanger weights shown on page 11.

## FRAMES 1, 2, 3; CONDENSER

| WATERBOX DESCRIPTION          | CONDENSER        |         |                  |         |                  |         |
|-------------------------------|------------------|---------|------------------|---------|------------------|---------|
|                               | Frame 1          |         | Frame 2          |         | Frame 3          |         |
|                               | Standard Nozzles | Flanged | Standard Nozzles | Flanged | Standard Nozzles | Flanged |
| NIH, 1 Pass Cover, 1034 kPa   | 80               | 93      | 128              | 144     | 128              | 144     |
| NIH, 2 Pass Cover, 1034 kPa   | 84               | 99      | 130              | 154     | 130              | 154     |
| NIH, 3 Pass Cover, 1034 kPa   | 82               | 89      | 133              | 141     | 133              | 141     |
| NIH Plain End Cover, 1034 kPa | 62               | 62      | 102              | 102     | 102              | 102     |
| MWB End Cover, 1034 kPa       | —                | —       | 106              | 106     | 106              | 106     |
| MWB Return Cover, 1034 kPa    | —                | —       | 102              | 102     | 102              | 102     |
| NIH, 1 Pass Cover, 2068 kPa   | 112              | 137     | 186              | 220     | 186              | 220     |
| NIH, 2 Pass Cover, 2068 kPa   | 116              | 147     | 186              | 235     | 186              | 235     |
| NIH, 3 Pass Cover, 2068 kPa   | 115              | 131     | 196              | 212     | 196              | 212     |
| NIH Plain End Cover, 2068 kPa | 79               | 79      | 122              | 122     | 122              | 122     |
| MWB End Cover, 2068 kPa       | —                | —       | 215              | 215     | 215              | 215     |
| MWB Return Cover, 2068 kPa    | —                | —       | 163              | 163     | 163              | 163     |

### LEGEND

NIH — Nozzle-in-Head

MWB — Marine Waterbox

NOTE: Weight for NIH 2-pass cover, 1034 kPa, is included in the heat exchanger weights shown on page 11.



**19XR WATERBOX COVER WEIGHTS — SI (kg) (cont)**  
**FRAMES 4, 5, 6; COOLER**

| WATERBOX<br>DESCRIPTION       | COOLER              |         |                     |         |                     |         |
|-------------------------------|---------------------|---------|---------------------|---------|---------------------|---------|
|                               | Frame 4             |         | Frame 5             |         | Frame 6             |         |
|                               | Standard<br>Nozzles | Flanged | Standard<br>Nozzles | Flanged | Standard<br>Nozzles | Flanged |
| NIH, 1 Pass Cover, 1034 kPa   | 67                  | 84      | 76                  | 104     | 85                  | 101     |
| NIH, 2 Pass Cover, 1034 kPa   | 92                  | 116     | 101                 | 125     | 117                 | 150     |
| NIH, 3 Pass Cover, 1034 kPa   | 214                 | 221     | 280                 | 288     | 347                 | 359     |
| NIH Plain End Cover, 1034 kPa | 63                  | 63      | 70                  | 70      | 78                  | 78      |
| MWB End Cover, 1034 kPa       | 142                 | 142     | 177                 | 177     | 221                 | 221     |
| MWB Return Cover, 1034 kPa    | 63                  | 63      | 70                  | 70      | 78                  | 78      |
| NIH, 1 Pass Cover, 2068 kPa   | 287                 | 322     | 347                 | 381     | 444                 | 478     |
| NIH, 2 Pass Cover, 2068 kPa   | 284                 | 332     | 345                 | 393     | 420                 | 489     |
| NIH, 3 Pass Cover, 2068 kPa   | 299                 | 315     | 361                 | 376     | 452                 | 476     |
| NIH/MWB End Cover, 2068 kPa   | 237                 | 237     | 299                 | 298     | 378                 | 378     |

LEGEND

**NIH** — Nozzle-in-Head

**MWB** — Marine Waterbox

NOTE: Weight for NIH 2-pass cover, 1034 kPa, is included in the heat exchanger weights shown on page 11.

**FRAMES 4, 5, 6; CONDENSER**

| WATERBOX DESCRIPTION          | CONDENSER           |         |                     |         |                     |         |
|-------------------------------|---------------------|---------|---------------------|---------|---------------------|---------|
|                               | Frame 4             |         | Frame 5             |         | Frame 6             |         |
|                               | Standard<br>Nozzles | Flanged | Standard<br>Nozzles | Flanged | Standard<br>Nozzles | Flanged |
| NIH, 1 Pass Cover, 1034 kPa   | 67                  | 84      | 76                  | 104     | 85                  | 101     |
| NIH, 2 Pass Cover, 1034 kPa   | 92                  | 116     | 101                 | 125     | 117                 | 150     |
| NIH, 3 Pass Cover, 1034 kPa   | 214                 | 221     | 280                 | 288     | 347                 | 359     |
| NIH Plain End Cover, 1034 kPa | 63                  | 63      | 70                  | 70      | 78                  | 78      |
| MWB End Cover, 1034 kPa       | 142                 | 142     | 177                 | 177     | 221                 | 221     |
| MWB Return Cover, 1034 kPa    | 63                  | 63      | 70                  | 70      | 78                  | 78      |
| NIH, 1 Pass Cover, 2068 kPa   | 287                 | 322     | 347                 | 381     | 444                 | 478     |
| NIH, 2 Pass Cover, 2068 kPa   | 284                 | 332     | 345                 | 393     | 420                 | 489     |
| NIH, 3 Pass Cover, 2068 kPa   | 299                 | 315     | 361                 | 376     | 452                 | 476     |
| NIH/MWB End Cover, 2068 kPa   | 237                 | 237     | 299                 | 298     | 378                 | 378     |

LEGEND

**NIH** — Nozzle-in-Head

**MWB** — Marine Waterbox

NOTE: Weight for NIH 2-pass cover, 1034 kPa, is included in the heat exchanger weights shown on page 11.

# Physical data (cont)



## 19XR WATERBOX COVER WEIGHTS — SI (kg) (cont) FRAMES 7 AND 8; COOLER

| WATERBOX DESCRIPTION          | COOLER           |         |                  |         |
|-------------------------------|------------------|---------|------------------|---------|
|                               | Frame 7          |         | Frame 8          |         |
|                               | Standard Nozzles | Flanged | Standard Nozzles | Flanged |
| NIH, 1 Pass Cover, 1034 kPa   | 149              | 200     | 189              | 224     |
| NIH, 2 Pass Cover, 1034 kPa   | 193              | 245     | 241              | 311     |
| NIH, 3 Pass Cover, 1034 kPa   | 567              | 586     | 739              | 765     |
| NIH Plain End Cover, 1034 kPa | 143              | 143     | 183              | 183     |
| MWB End Cover, 1034 kPa       | 383              | 383     | 607              | 607     |
| MWB Return Cover, 1034 kPa    | 143              | 143     | 183              | 183     |
| NIH, 1 Pass Cover, 2068 kPa   | 777              | 854     | 1070             | 1144    |
| NIH, 2 Pass Cover, 2068 kPa   | 754              | 865     | 1075             | 1179    |
| NIH, 3 Pass Cover, 2068 kPa   | 782              | 820     | 1067             | 1141    |
| NIH/MWB End Cover, 2068 kPa   | 579              | 579     | 760              | 760     |

### LEGEND

**NIH** — Nozzle-in-Head

**MWB** — Marine Waterbox

NOTE: Weight for NIH 2-pass cover, 1034 kPa, is included in the heat exchanger weights shown on page 11.

## FRAMES 7 AND 8; CONDENSER

| WATERBOX DESCRIPTION            | CONDENSER        |         |                  |         |
|---------------------------------|------------------|---------|------------------|---------|
|                                 | FRAME 7          |         | FRAME 8          |         |
|                                 | Standard Nozzles | Flanged | Standard Nozzles | Flanged |
| NIH, 1 Pass Cover, 1034 kPa     | 149              | 200     | 189              | 224     |
| NIH, 2 Pass Cover, 1034 kPa     | 183              | 236     | 230              | 300     |
| NIH, 3 Pass Cover, 1034 kPa     | 554              | 552     | 666              | 693     |
| NIH Plain End Cover, 1034 kPa   | 143              | 143     | 183              | 183     |
| MWB End Cover, 1034 kPa         | 354              | 354     | 457              | 457     |
| Bolt On MWB End Cover, 1034 kPa | 318              | 318     | 593              | 593     |
| MWB Return Cover, 1034 kPa      | 143              | 143     | 183              | 183     |
| NIH, 1 Pass Cover, 2068 kPa     | 767              | 840     | 901              | 976     |
| NIH, 2 Pass Cover, 2068 kPa     | 738              | 845     | 859              | 1008    |
| NIH, 3 Pass Cover, 2068 kPa     | 777              | 831     | 904              | 958     |
| NIH/MWB End Cover, 2068 kPa     | 579              | 579     | 760              | 760     |

### LEGEND

**NIH** — Nozzle-in-Head

**MWB** — Marine Waterbox

NOTE: Weight for NIH 2-pass cover, 1034 kPa, is included in the heat exchanger weights shown on page 11.

# Options and accessories



| ITEM                                                                                                                                                         | OPTION* | ACCESSORY† |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|------------|
| Unit-Mounted Variable Frequency Drive                                                                                                                        | X       | X          |
| Shipped Factory Charged with Refrigerant                                                                                                                     | X       |            |
| One, 2, or 3 Pass Cooler or Condenser Waterside Construction                                                                                                 | X       |            |
| Hot Gas Bypass                                                                                                                                               | X       |            |
| Thermal Insulation (Except Waterbox Covers)                                                                                                                  | X       |            |
| Nozzle-in Head Waterbox, 300 psig (2068 kPa)                                                                                                                 | X       |            |
| Marine Waterboxes, 150 psig (1034 kPa)**                                                                                                                     | X       |            |
| Marine Waterboxes, 300 psig (2068 kPa), ASME Certified**                                                                                                     | X       |            |
| Marine Bolt-On Waterboxes for condenser, 150 psig (1034 kPa) with Cupronickel or Titanium-Clad Tubesheets (Available on Condenser Frame Sizes 3 to 8 Only)** | X       |            |
| Flanged Cooler and/or Condenser Waterbox Nozzles††                                                                                                           | X       |            |
| Waterbox Hinges                                                                                                                                              | X       |            |
| Zinc Anodes                                                                                                                                                  | X       |            |
| 0.028 or 0.035 in. (0.711 or 0.889 mm) Internally/Externally Enhanced Copper Tubing — Cooler/Condenser                                                       | X       |            |
| 0.028 or 0.035 in. (0.711 or 0.889 mm) Smooth Bore/Externally Enhanced Copper Tubing — Cooler/Condenser                                                      | X       |            |
| 0.028 or 0.035 in. (0.711 or 0.889 mm) Smooth Bore/Externally Enhanced Cupronickel Tubing — Condenser                                                        | X       |            |
| 0.028 or 0.035 in. (0.711 or 0.889 mm) Internally/Externally Enhanced Cupronickel Tubing — Condenser                                                         | X       |            |
| 0.025 or 0.028 in. (0.635 or 0.711 mm) Wall Tubes, Titanium, Internally Enhanced, Condenser                                                                  | X       |            |
| 0.025 or 0.028 in. (0.635 or 0.711 mm) Wall Tubes, Titanium, Smooth Bore, Condenser                                                                          | X       |            |
| Unit-Mounted Low-Voltage Wye-Delta or Solid-State Starters                                                                                                   | X       |            |
| Export Crating                                                                                                                                               | X       |            |
| Customer Factory Performance Testing                                                                                                                         | X       |            |
| Extended Warranty (North America only)                                                                                                                       | X       |            |
| Service Contract                                                                                                                                             | X       |            |
| Refrigerant Isolation Valves                                                                                                                                 | X       |            |
| Unit-Mounted Pumpout Unit                                                                                                                                    | X       |            |
| Stand-Alone Pumpout Unit                                                                                                                                     |         | X          |
| Separate Storage Tank and Pumpout Unit                                                                                                                       |         | X          |
| Soleplate Package                                                                                                                                            |         | X          |
| Sensor Package                                                                                                                                               |         | X          |
| LonWorks® Carrier Translator                                                                                                                                 |         | X          |
| Discharge Line Sound Reduction Kit                                                                                                                           |         | X          |
| Acoustical Sound Insulation Kit                                                                                                                              |         | X          |
| Spring Isolator Kit                                                                                                                                          |         | X          |

\*Factory Installed.

†Field Installed.

\*\*Optional marine waterboxes available for 19XR heat exchanger frames 2-8 only. Standard waterboxes for both 19XR and 19XRV are nozzle-in-head type, 150 psig (1034 kPa).

††Standard waterbox nozzles are victaulic type. Flanged nozzles are available as an option with either nozzle-in-head type waterboxes or marine waterboxes.

## UNIT-MOUNTED STARTER AND VFD FEATURES AND OPTIONS\*

| ITEM                                                              | WYE-DELTA | SOLID STATE | VFD |
|-------------------------------------------------------------------|-----------|-------------|-----|
| ISM                                                               | S         | N/A         | S   |
| Branch Oil Pump Circuit Breaker                                   | S         | S           | S   |
| 3 kva Controls/Oil Heater Transformer with Branch Circuit Breaker | S         | S           | S   |
| Microprocessor Based Overload Trip Protection                     | S         | S           | S   |
| Main Power Disconnect (Non-Fused Type) with Shunt Trip            | S         | N/A         | N/A |
| Main Power Circuit Breaker with Shunt Trip                        | N/A       | S           | S   |
| High Interrupt Capacity Main Circuit Breaker with Shunt Trip      | O         | O           | O   |
| Phase Loss/Reversal Imbalance Protection                          | S         | S           | S   |
| Three Phase Ground Fault Protection†                              | S         | S           | S   |
| Integral SCR Bypass Contactor                                     | N/A       | S           | N/A |
| Three-Phase Digital Ammeter                                       | S         | S           | N/A |
| Three-Phase Analog Ammeter with Switch                            | O         | O           | N/A |
| Three-Phase Digital Voltmeter                                     | S         | S           | N/A |
| Three-Phase Analog Voltmeter with Switch                          | O         | O           | N/A |
| Three-Phase Over/Under Voltage Protection                         | S         | S           | S   |
| Power Factor Digital Display                                      | S         | S           | S   |
| Frequency Digital Display                                         | S         | S           | S   |
| Digital Watt Display                                              | S         | S           | S   |
| Digital Watt Hour Display                                         | S         | S           | S   |
| Digital Power Factor Display                                      | S         | S           | S   |
| Demand Kilowatt Display                                           | S         | S           | S   |
| Lightning Arrestor and Surge Capacitor Package                    | O         | O           | N/A |
| Power Factor Correction Capacitors                                | O         | O           | N/A |

LEGEND  
**ISM** — Integrated Starter Module  
**N/A** — Not Applicable  
**O** — Optional  
**S** — Standard Feature  
**SCR** — Silicon Control Rectifier  
**VFD** — Variable Frequency Drive

\*Refer to the E-Cat Chiller builder software for all VFD options, as some options may not be available for all VFD models.

†Low voltage: phase to phase and phase to ground. Medium voltage: one phase to phase.



# Dimensions



## 19XR DIMENSIONS (Nozzle-in-Head Waterbox)

| HEAT EXCHANGER<br>SIZE | A (Length, with Nozzle-in-Head Waterbox) |      |                                   |      |                                   |      | 19XR<br>B (Width)                 |      | 19XR<br>C (Height)                |      | 19XR/V<br>B (Width)                |      | 19XR/V<br>C (Height)              |      |
|------------------------|------------------------------------------|------|-----------------------------------|------|-----------------------------------|------|-----------------------------------|------|-----------------------------------|------|------------------------------------|------|-----------------------------------|------|
|                        | 1-Pass                                   |      | 2-Pass*                           |      | 3-Pass                            |      | ft-in.                            | mm   | ft-in.                            | mm   | ft-in.                             | mm   | ft-in.                            | mm   |
|                        | ft-in.                                   | mm   | ft-in.                            | mm   | ft-in.                            | mm   |                                   |      |                                   |      |                                    |      |                                   |      |
| 10 to 12               | 11-11                                    | 3632 | 11-4                              | 3454 | 11-11                             | 3632 | 5- 2 <sup>7</sup> / <sub>8</sub>  | 1597 | 6- 1 <sup>1</sup> / <sub>4</sub>  | 1861 | 5-2 <sup>7</sup> / <sub>8</sub>    | 1597 | 7- 3                              | 2210 |
| 15 to 17               | 14- 2 <sup>1</sup> / <sub>2</sub>        | 4331 | 13- 7 <sup>1</sup> / <sub>2</sub> | 4153 | 14- 2 <sup>1</sup> / <sub>2</sub> | 4331 | 5- 2 <sup>7</sup> / <sub>8</sub>  | 1597 | 6- 1 <sup>1</sup> / <sub>4</sub>  | 1861 | 5-2 <sup>7</sup> / <sub>8</sub>    | 1597 | 7- 3                              | 2210 |
| 20 to 22               | 11-11 <sup>3</sup> / <sub>4</sub>        | 3651 | 11- 4 <sup>3</sup> / <sub>4</sub> | 3473 | 11-11 <sup>3</sup> / <sub>4</sub> | 3651 | 5- 6 <sup>7</sup> / <sub>16</sub> | 1688 | 6- 3 <sup>1</sup> / <sub>4</sub>  | 1911 | 5-6 <sup>7</sup> / <sub>16</sub>   | 1688 | 7- 10 <sup>1</sup> / <sub>4</sub> | 2394 |
| 30 to 32†              | 14- 3 <sup>1</sup> / <sub>4</sub>        | 4350 | 13- 8 <sup>1</sup> / <sub>4</sub> | 4172 | 14- 3 <sup>1</sup> / <sub>4</sub> | 4350 | 5- 7 <sup>3</sup> / <sub>16</sub> | 1707 | 6- 9 <sup>5</sup> / <sub>8</sub>  | 2073 | 5-6 <sup>7</sup> / <sub>16</sub>   | 1688 | 7- 6 <sup>3</sup> / <sub>4</sub>  | 2305 |
| 30 to 32**             | 14- 3 <sup>1</sup> / <sub>4</sub>        | 4350 | 13- 8 <sup>1</sup> / <sub>4</sub> | 4172 | 14- 3 <sup>1</sup> / <sub>4</sub> | 4350 | 5- 7 <sup>3</sup> / <sub>16</sub> | 1707 | 6- 9 <sup>5</sup> / <sub>8</sub>  | 2073 | 5-6 <sup>1</sup> / <sub>8</sub>    | 1680 | 7- 6 <sup>3</sup> / <sub>4</sub>  | 2305 |
| 35 to 37†              | 15-11 <sup>3</sup> / <sub>4</sub>        | 4870 | 15- 4 <sup>3</sup> / <sub>4</sub> | 4693 | 15-11 <sup>3</sup> / <sub>4</sub> | 4870 | 5- 7 <sup>3</sup> / <sub>16</sub> | 1707 | 6- 9 <sup>5</sup> / <sub>8</sub>  | 2073 | 5-6 <sup>7</sup> / <sub>16</sub>   | 1688 | 7- 6 <sup>3</sup> / <sub>4</sub>  | 2305 |
| 35 to 37**             | 15-11 <sup>3</sup> / <sub>4</sub>        | 4870 | 15- 4 <sup>3</sup> / <sub>4</sub> | 4693 | 15-11 <sup>3</sup> / <sub>4</sub> | 4870 | 5- 7 <sup>3</sup> / <sub>16</sub> | 1707 | 6- 9 <sup>5</sup> / <sub>8</sub>  | 2073 | 5-6 <sup>1</sup> / <sub>8</sub>    | 1680 | 7- 6 <sup>3</sup> / <sub>4</sub>  | 2305 |
| 40 to 42               | 14- 9                                    | 4496 | 14- 3 <sup>1</sup> / <sub>8</sub> | 4347 | 14- 6                             | 4420 | 6- 3 <sup>1</sup> / <sub>8</sub>  | 1908 | 7- 0 <sup>3</sup> / <sub>4</sub>  | 2153 | 6- 2                               | 1880 | 7- 11                             | 2413 |
| 45 to 47               | 16- 5 <sup>1</sup> / <sub>2</sub>        | 5017 | 15-11 <sup>5</sup> / <sub>8</sub> | 4867 | 16- 2 <sup>1</sup> / <sub>2</sub> | 4940 | 6- 3 <sup>1</sup> / <sub>8</sub>  | 1908 | 7- 0 <sup>3</sup> / <sub>4</sub>  | 2153 | 6- 2                               | 1880 | 7- 11                             | 2413 |
| 50 to 52**             | 14-10                                    | 4521 | 14- 4 <sup>1</sup> / <sub>2</sub> | 4382 | 14- 6 <sup>1</sup> / <sub>2</sub> | 4432 | 6- 8 <sup>7</sup> / <sub>8</sub>  | 2054 | 7- 2 <sup>3</sup> / <sub>8</sub>  | 2194 | 6- 6 <sup>1</sup> / <sub>2</sub>   | 1994 | 8- 6 <sup>3</sup> / <sub>4</sub>  | 2610 |
| 50 to 52††             | 14-10                                    | 4521 | 14- 4 <sup>1</sup> / <sub>2</sub> | 4382 | 14- 6 <sup>1</sup> / <sub>2</sub> | 4432 | 6- 8 <sup>7</sup> / <sub>8</sub>  | 2054 | 7- 2 <sup>3</sup> / <sub>8</sub>  | 2194 | 6- 7 <sup>7</sup> / <sub>8</sub>   | 2029 | 8- 6 <sup>3</sup> / <sub>4</sub>  | 2610 |
| 5A to 5C               | 14-10                                    | 4521 | 14- 4 <sup>1</sup> / <sub>2</sub> | 4382 | 14- 6 <sup>1</sup> / <sub>2</sub> | 4432 | 6- 8 <sup>7</sup> / <sub>8</sub>  | 2054 | 7- 2 <sup>3</sup> / <sub>8</sub>  | 2194 | 6- 8 <sup>7</sup> / <sub>8</sub>   | 2054 | 8- 6 <sup>3</sup> / <sub>4</sub>  | 2610 |
| 55 to 57**             | 16- 6 <sup>1</sup> / <sub>2</sub>        | 5042 | 16- 1                             | 4902 | 16- 3                             | 4953 | 6- 8 <sup>7</sup> / <sub>8</sub>  | 2054 | 7- 2 <sup>3</sup> / <sub>8</sub>  | 2194 | 6- 6 <sup>1</sup> / <sub>2</sub>   | 1994 | 8- 6 <sup>3</sup> / <sub>4</sub>  | 2610 |
| 55 to 57††             | 16- 6 <sup>1</sup> / <sub>2</sub>        | 5042 | 16- 1                             | 4902 | 16- 3                             | 4953 | 6- 8 <sup>7</sup> / <sub>8</sub>  | 2054 | 7- 2 <sup>3</sup> / <sub>8</sub>  | 2194 | 6- 7 <sup>7</sup> / <sub>8</sub>   | 2029 | 8- 6 <sup>3</sup> / <sub>4</sub>  | 2610 |
| 5F to 5H               | 16- 6 <sup>1</sup> / <sub>2</sub>        | 5042 | 16- 1                             | 4902 | 16- 3                             | 4953 | 6- 8 <sup>7</sup> / <sub>8</sub>  | 2054 | 7- 2 <sup>3</sup> / <sub>8</sub>  | 2194 | 6- 8 <sup>7</sup> / <sub>8</sub>   | 2054 | 8- 6 <sup>3</sup> / <sub>4</sub>  | 2610 |
| 60 to 62               | 14-11                                    | 4547 | 14- 5 <sup>1</sup> / <sub>4</sub> | 4400 | 14- 7                             | 4445 | 6- 0 <sup>5</sup> / <sub>8</sub>  | 2124 | 7- 4 <sup>3</sup> / <sub>8</sub>  | 2245 | 6- 10 <sup>5</sup> / <sub>8</sub>  | 2124 | 8- 9 <sup>7</sup> / <sub>8</sub>  | 2689 |
| 65 to 67               | 16- 7 <sup>1</sup> / <sub>2</sub>        | 5067 | 16- 1 <sup>3</sup> / <sub>4</sub> | 4921 | 16- 3 <sup>1</sup> / <sub>2</sub> | 4966 | 6- 0 <sup>5</sup> / <sub>8</sub>  | 2124 | 7- 4 <sup>3</sup> / <sub>8</sub>  | 2245 | 6- 10 <sup>5</sup> / <sub>8</sub>  | 2124 | 8- 9 <sup>7</sup> / <sub>8</sub>  | 2689 |
| 70 to 72††             | 17- 0 <sup>1</sup> / <sub>2</sub>        | 5194 | 16-11                             | 5156 | 16- 9 <sup>1</sup> / <sub>4</sub> | 5112 | 7-11 <sup>1</sup> / <sub>2</sub>  | 2426 | 9- 9 <sup>1</sup> / <sub>2</sub>  | 2972 | 9- 1 <sup>3</sup> / <sub>8</sub>   | 2778 | 10                                | 3048 |
| 70 to 72***            | 17- 0 <sup>1</sup> / <sub>2</sub>        | 5194 | 16-11                             | 5156 | 16- 9 <sup>1</sup> / <sub>4</sub> | 5112 | 7-11 <sup>1</sup> / <sub>2</sub>  | 2426 | 9- 9 <sup>1</sup> / <sub>2</sub>  | 2972 | 9- 3 <sup>5</sup> / <sub>8</sub>   | 2835 | 10                                | 3048 |
| 75 to 77               | 19- 0 <sup>1</sup> / <sub>2</sub>        | 5804 | 18-11                             | 5766 | 18- 9 <sup>1</sup> / <sub>4</sub> | 5721 | 7-11 <sup>1</sup> / <sub>2</sub>  | 2426 | 9- 9 <sup>1</sup> / <sub>2</sub>  | 2972 | 9- 3 <sup>5</sup> / <sub>8</sub>   | 2835 | 10                                | 3048 |
| 80 to 82               | 17- 3 <sup>1</sup> / <sub>2</sub>        | 5271 | 17- 0 <sup>1</sup> / <sub>2</sub> | 5194 | 16- 9 <sup>1</sup> / <sub>2</sub> | 5118 | 8-10 <sup>3</sup> / <sub>4</sub>  | 2711 | 9- 11 <sup>1</sup> / <sub>4</sub> | 3029 | 10- 0 <sup>9</sup> / <sub>16</sub> | 3063 | 10                                | 3048 |
| 85 to 87               | 19- 3 <sup>1</sup> / <sub>2</sub>        | 5880 | 19- 0 <sup>1</sup> / <sub>2</sub> | 5804 | 18- 9 <sup>1</sup> / <sub>2</sub> | 5728 | 8-10 <sup>3</sup> / <sub>4</sub>  | 2711 | 9- 11 <sup>1</sup> / <sub>4</sub> | 3029 | 10- 0 <sup>9</sup> / <sub>16</sub> | 3063 | 10                                | 3048 |

\*Assumes both cooler and condenser nozzles on same end of chiller.

†Compressor frame size 2.

\*\*Compressor frame size 3.

††Compressor frame size 4.

\*\*\*Compressor frame size 5.

### NOTES:

1. Service access should be provided per American Society of Heating, Refrigeration, and Air Conditioning Engineers (ASHRAE) 15, latest edition, National Fire Protection Association (NFPA) 70, and local safety code.
2. Allow at least 3 ft (915 mm) overhead clearance for service rigging for frame 2-4 compressor. Overhead clearance for service rigging frame 5 compressor should be 5 ft (1524 mm).
3. Dimensions are approximate. Certified drawings available upon request.
4. Marine waterboxes may add 6 in. to the width of the machine. See certified drawings for details.
5. 'A' length dimensions shown are for standard 150 psig design and victaulic connections. The 300 psig design and/or flanges will add length. See certified drawings.
6. Not all waterbox/pass combinations are available with unit-mounted VFD. Check selection program and Drawing Manager for availability.

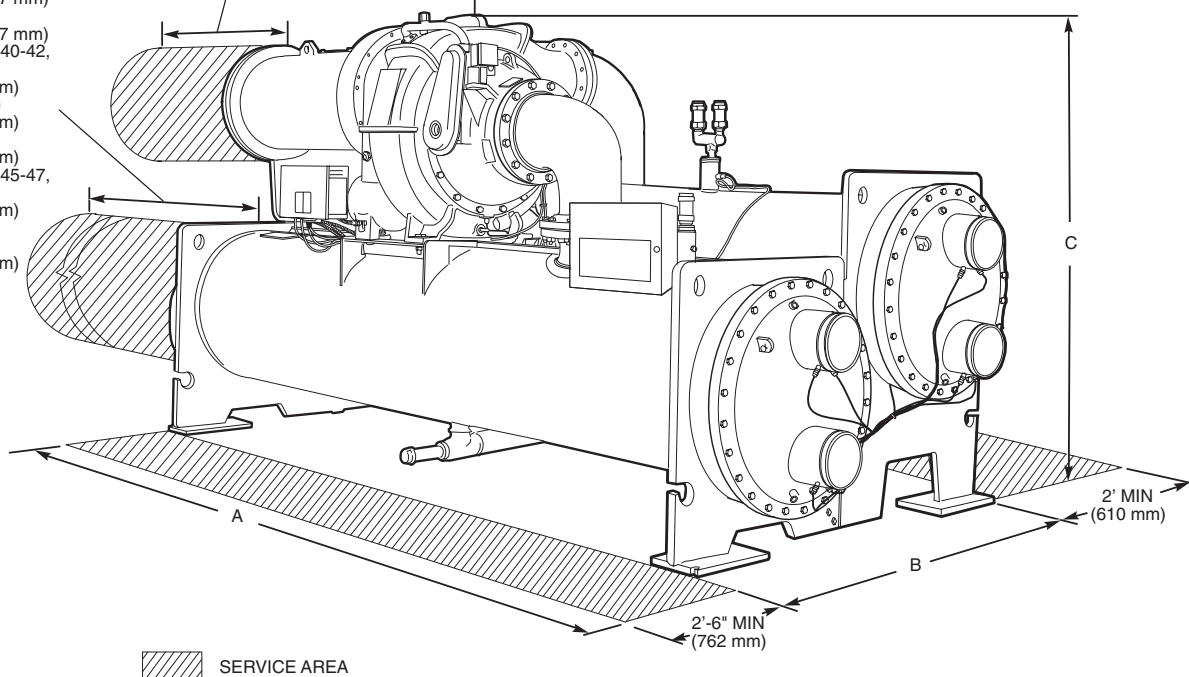
## 19XR DIMENSIONS

### TUBE REMOVAL SPACE FOR EITHER END

10'-0" (3048 mm)  
(SIZES 10-12, 20-22)  
12'-3 1/2" (3747 mm)  
(SIZES 15-17)  
12'-3 1/2" (3747 mm)  
(SIZES 30-32, 40-42,  
50-52, 60-62)  
12'-3" (3747 mm)  
(SIZES 5A-5C)  
14'-3" (4343 mm)  
(SIZES 5F-5H)  
14'-3" (4343 mm)  
(SIZES 35-37, 45-47,  
55-57, 65-67)  
14'-0" (4267 mm)  
(SIZES 70-72,  
80-82)  
16'-0" (4877 mm)  
(SIZES 75-77,  
85-87)

MOTOR SERVICE  
CLEARANCE  
4'-0" (1219 mm)

FRAME 2-4 COMPRESSOR 3'-0" (915 mm)  
RECOMMENDED OVERHEAD SERVICE CLEARANCE  
FRAME 5 COMPRESSOR 5'-0" (1524 mm)  
RECOMMENDED OVERHEAD SERVICE CLEARANCE



## 19XR DIMENSIONS (Marine Waterbox)

| HEAT EXCHANGER<br>SIZE | A (Length, Marine Waterbox)        |      |                                   |      | 19XR<br>B WIDTH                   |      | 19XRV<br>B WIDTH                  |      | 19XR,XRV<br>C HEIGHT |
|------------------------|------------------------------------|------|-----------------------------------|------|-----------------------------------|------|-----------------------------------|------|----------------------|
|                        | 2-Pass*                            |      | 1 or 3-Pass†                      |      |                                   |      |                                   |      |                      |
|                        | ft-in.                             | mm   | ft-in.                            | mm   | ft-in.                            | mm   | ft-in.                            | mm   |                      |
| 10 to 12               | NA                                 | NA   | NA                                | NA   | NA                                | NA   | NA                                | NA   | See<br>Note 6        |
| 15 to 17               | NA                                 | NA   | NA                                | NA   | NA                                | NA   | NA                                | NA   |                      |
| 20 to 22               | 12- 5 <sup>1</sup> / <sub>2</sub>  | 3797 | 14- 1 <sup>1</sup> / <sub>4</sub> | 4299 | 6- 1 <sup>1</sup> / <sub>16</sub> | 1856 | 6- 1 <sup>1</sup> / <sub>16</sub> | 1856 |                      |
| 30 to 32               | 14- 9                              | 4496 | 16- 4 <sup>3</sup> / <sub>4</sub> | 4997 | 6- 1 <sup>1</sup> / <sub>16</sub> | 1856 | 6- 1 <sup>1</sup> / <sub>16</sub> | 1856 |                      |
| 35 to 37               | 16- 5 <sup>1</sup> / <sub>2</sub>  | 5017 | 18- 1 <sup>1</sup> / <sub>4</sub> | 5518 | 6- 1 <sup>1</sup> / <sub>16</sub> | 1856 | 6- 1 <sup>1</sup> / <sub>16</sub> | 1856 |                      |
| 40 to 42               | 15- 2 <sup>3</sup> / <sub>4</sub>  | 4642 | 16- 8 <sup>1</sup> / <sub>4</sub> | 5086 | 6- 3 <sup>1</sup> / <sub>4</sub>  | 1911 | 6- 3 <sup>1</sup> / <sub>4</sub>  | 1911 |                      |
| 45 to 47               | 16-11 <sup>1</sup> / <sub>4</sub>  | 5163 | 18- 4 <sup>3</sup> / <sub>4</sub> | 5607 | 6- 3 <sup>1</sup> / <sub>4</sub>  | 1911 | 6- 3 <sup>1</sup> / <sub>4</sub>  | 1911 |                      |
| 50 to 52               | 15- 3 <sup>1</sup> / <sub>2</sub>  | 4661 | 16- 8 <sup>1</sup> / <sub>2</sub> | 5093 | 6- 8 <sup>7</sup> / <sub>8</sub>  | 2054 | 6- 8 <sup>7</sup> / <sub>8</sub>  | 2054 |                      |
| 5A to 5C               | 15- 3 <sup>1</sup> / <sub>2</sub>  | 4661 | 16- 8 <sup>1</sup> / <sub>2</sub> | 5093 | 6- 8 <sup>7</sup> / <sub>8</sub>  | 2054 | 6- 8 <sup>7</sup> / <sub>8</sub>  | 2054 |                      |
| 55 to 57               | 17- 0                              | 5182 | 18- 5                             | 5613 | 6- 8 <sup>7</sup> / <sub>8</sub>  | 2054 | 6- 8 <sup>7</sup> / <sub>8</sub>  | 2054 |                      |
| 5F to 5H               | 17- 0                              | 5182 | 18- 5                             | 5613 | 6- 8 <sup>7</sup> / <sub>8</sub>  | 2054 | 6- 8 <sup>7</sup> / <sub>8</sub>  | 2054 |                      |
| 60 to 62               | 15- 4 <sup>1</sup> / <sub>8</sub>  | 4677 | 16- 8 <sup>3</sup> / <sub>4</sub> | 5099 | 6-11 <sup>3</sup> / <sub>4</sub>  | 2127 | 6- 11 <sup>3</sup> / <sub>4</sub> | 2127 |                      |
| 65 to 67               | 17- 0 <sup>5</sup> / <sub>8</sub>  | 5197 | 18- 5 <sup>1</sup> / <sub>4</sub> | 5620 | 6-11 <sup>3</sup> / <sub>4</sub>  | 2127 | 6- 11 <sup>3</sup> / <sub>4</sub> | 2127 |                      |
| 70 to 72               | 17- 10 <sup>3</sup> / <sub>4</sub> | 5455 | 19- 9 <sup>3</sup> / <sub>4</sub> | 6039 | 8- 8 <sup>1</sup> / <sub>8</sub>  | 2645 | 9- 5 <sup>7</sup> / <sub>8</sub>  | 2778 |                      |
| 70 to 72               | 17- 10 <sup>3</sup> / <sub>4</sub> | 5455 | 19- 9 <sup>3</sup> / <sub>4</sub> | 6039 | 8- 8 <sup>1</sup> / <sub>8</sub>  | 2645 | 9- 6 <sup>3</sup> / <sub>8</sub>  | 2905 |                      |
| 75 to 77               | 19- 10 <sup>3</sup> / <sub>4</sub> | 6188 | 21- 9 <sup>3</sup> / <sub>4</sub> | 6648 | 8- 8 <sup>1</sup> / <sub>8</sub>  | 2645 | 9- 6 <sup>3</sup> / <sub>8</sub>  | 2905 |                      |
| 80 to 82               | 18- 0 <sup>5</sup> / <sub>8</sub>  | 5502 | 19-10 <sup>1</sup> / <sub>2</sub> | 6058 | 9- 6                              | 2896 | 10- 5                             | 3175 |                      |
| 85 to 87               | 20- 0 <sup>5</sup> / <sub>8</sub>  | 6112 | 21-10 <sup>1</sup> / <sub>2</sub> | 6668 | 9- 6                              | 2896 | 10- 5                             | 3175 |                      |

\*Assumes both cooler and condenser nozzles on same end of chiller.  
†1 or 3-pass length applies if cooler is a 1 or 3-pass design.

### NOTES:

- Service access should be provided per American Society of Heating, Refrigeration, and Air Conditioning Engineers (ASHRAE) 15, latest edition, National Fire Protection Association (NFPA) 70, and local safety code.
- Allow at least 3 ft (915 mm) overhead clearance for service rigging for frame 2-4 compressor. Overhead clearance for service rigging frame 5 compressor should be 5 ft (1524 mm).
- Dimensions are approximate. Certified drawings available upon request.

4. Marine waterboxes may add 6 in., to the width of the machine. See certified drawings for details.

5. 'A' length dimensions shown are for standard 150 psig design and victaulic connections. The 300 psig design and/or flanges will add length. See certified drawings.

6. 19XR,XRV height — check certified drawings.

7. Not all waterbox/pass combinations are available with unit-mounted VFD. Check selection program for availability.

## Dimensions (cont)



### NOZZLE SIZE

| FRAME<br>SIZE | NOZZLE SIZE (in.)<br>(Nominal Pipe Size) |        |        |           |        |        |
|---------------|------------------------------------------|--------|--------|-----------|--------|--------|
|               | Cooler                                   |        |        | Condenser |        |        |
|               | 1-Pass                                   | 2-Pass | 3-Pass | 1-Pass    | 2-Pass | 3-Pass |
| 1             | 8                                        | 6      | 6      | 8         | 6      | 6      |
| 2             | 10                                       | 8      | 6      | 10        | 8      | 6      |
| 3             | 10                                       | 8      | 6      | 10        | 8      | 6      |
| 4             | 10                                       | 8      | 6      | 10        | 8      | 6      |
| 5             | 10                                       | 8      | 6      | 10        | 10     | 8      |
| 6             | 10                                       | 10     | 8      | 10        | 10     | 8      |
| 7             | 14                                       | 12     | 10     | 14        | 12     | 12     |
| 8             | 14                                       | 14     | 12     | 14        | 14     | 12     |

## Selection procedure

### Compressor motor controllers

Compressor motors, as well as controls and accessories, require the use of starting equipment systems specifically designed for 19XR or 19XRV chillers. Consult your local Carrier representative regarding design information for the selection of starters.

### Capacitors/power factors

Power factor considerations may indicate use of capacitors. Properly sized capacitors improve power factors, especially at part load. The 19XR Computer Selection program can select the proper capacitor size required for the application.

# Electrical data



## AUXILIARY RATINGS (Oil Pump) (3 Phase, 50/60 Hz)

| ITEM        | AVERAGE<br>kW | MIN/MAX<br>MOTOR<br>VOLTAGE/<br>FREQUENCY<br>V-Ph-Hz | INRUSH<br>kva | SEALED<br>kva |
|-------------|---------------|------------------------------------------------------|---------------|---------------|
| OIL<br>PUMP | 1.35          | 200/240-3-60                                         | 9.34          | 1.65          |
|             |               | 380/480-3-60                                         | 9.09          | 1.60          |
|             |               | 507/619-3-60                                         | 24.38         | 2.08          |
|             | 1.50          | 220/240-3-50                                         | 11.15         | 1.93          |
|             |               | 346/440-3-50                                         | 8.30          | 1.76          |

NOTE: FLA (Full Load Amps) =  $\text{Sealed kva} \cdot 1000 / \sqrt{3} \cdot \text{volts}$   
 LRA (Locked Rotor Amps) =  $\text{Inrush kva} \cdot 1000 / \sqrt{3} \cdot \text{volts}$

## AUXILIARY RATINGS (Controls, Oil Sump Heater)

| ITEM                          | MIN/MAX POWER | SEALED<br>kva | AVERAGE<br>WATTS               |
|-------------------------------|---------------|---------------|--------------------------------|
| CONTROLS                      | 24-vac        | 0.12          | 120                            |
| OIL SUMP<br>HEATER<br>V-Ph-Hz | 220/240-3-60  | —             | 1500<br>(Frame 2 Compressor)   |
|                               | 380/480-3-60  |               | 1800<br>(Frame 3,4 Compressor) |
|                               | 507/619-3-60  |               | 2200<br>(Frame 5 Compressor)   |
|                               | 346/440-3-50  |               | 1800<br>(Frame 4 SRD Only)     |

### LEGEND

**SRD** — Split Ring Diffuser

### NOTES:

1. Oil sump heater only operates when the compressor is off.
2. Power to oil heater/controls must be on circuits that can provide continuous service when the compressor is disconnected.

## Microprocessor controls

Microprocessor controls provide the safety, interlock, capacity control, and indications necessary to operate the chiller in a safe and efficient manner.

### Control system

The microprocessor control on each Carrier centrifugal system is factory mounted, wired, and tested to ensure machine protection and efficient capacity control. In addition, the program logic ensures proper starting, stopping, and recycling of the chiller and provides a communication link to the Carrier Comfort Network® (CCN) device.

## Features

### Control system

- Component test and diagnostic check
- Programmable recycle allows chiller to recycle at optimum loads for decreased operating costs
- Menu-driven keypad interface for status display, set point control, and system configuration
- CCN compatible
- Primary and secondary status messages
- Individual start/stop schedules for local and CCN operation modes
- Recall of up to 25 alarm/alert messages with diagnostic help
- Two chiller lead/lag with third chiller standby is standard in the PIC II software
- Optional soft stop unloading closes guide vanes to unload the motor to the configured amperage level prior to stopping
- Languages pre-programmed at factory for English, Chinese, Japanese, Korean (ICVC only)
- An ILT (international language translator) is available for conversion of extended ASCII characters

### Safety cutouts

- Bearing oil high temperature\*
- Motor high temperature\*†
- Refrigerant (condenser) high pressure\*†
- Refrigerant (cooler) low temperature\*†
- Lube oil low pressure
- Compressor (refrigerant) discharge temperature\*
- Under voltage\*\*
- Over voltage\*\*
- Oil pump motor overload
- Motor overload†

- Motor acceleration time
- Intermittent power loss
- Compressor starter faults
- Compressor surge protection\*
- Low level ground fault
  - Low voltage — phase to phase and phase to ground
  - Medium voltage — phase to ground
- Cooler freeze protection

### Capacity control

- Leaving chilled water control
- Entering chilled water control
- Ice build control
- Soft loading control by temperature or load ramping
- Guide vane actuator module
- Hot gas bypass valve
- Power (demand) limiter
- Auto. chilled water reset

### Interlocks

- Manual/automatic remote start
- Starting/stopping sequence
  - Pre-lube/post-lube
  - Pre-flow/post-flow
- Compressor starter run interlock
- Pre-start check of safeties and alerts
- Low chilled water (load) recycle
- Monitor/number compressor starts and run hours
- Manual reset of safeties

### Indications

- Chiller operating status message
- Power-on
- Pre-start diagnostic check
- Compressor motor amps
- Pre-alarm alert††
- Alarm
- Contact for remote alarm
- Safety shutdown messages
- Elapsed time (hours of operation)
- Chiller input kW

\*These can be configured by user to provide alert indication at user-defined limit.

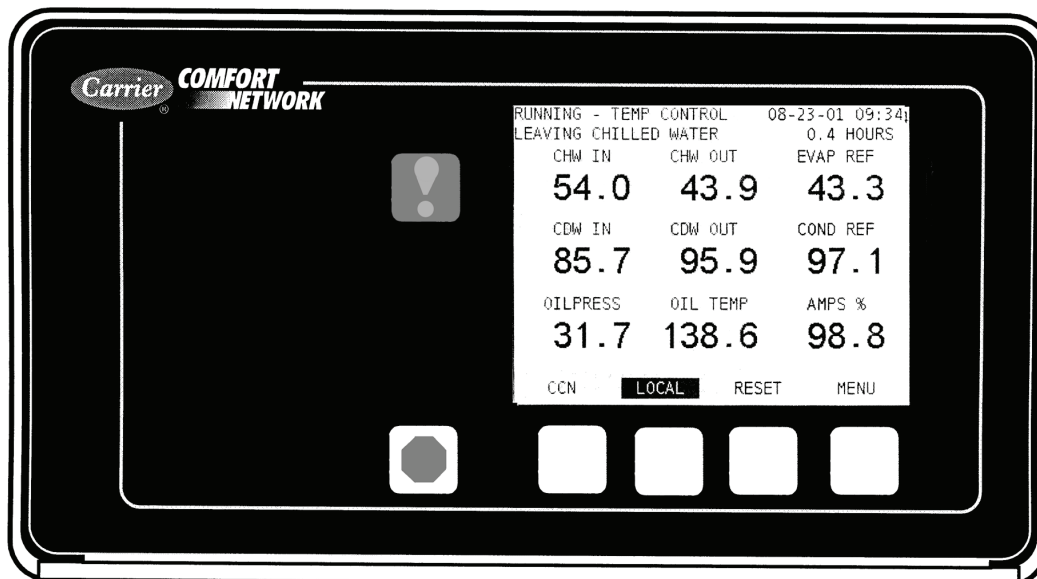
†Override protection: Causes compressor to first unload and then, if necessary, shut down.

\*\*Will not require manual reset or cause an alarm if auto-restart after power failure is enabled.

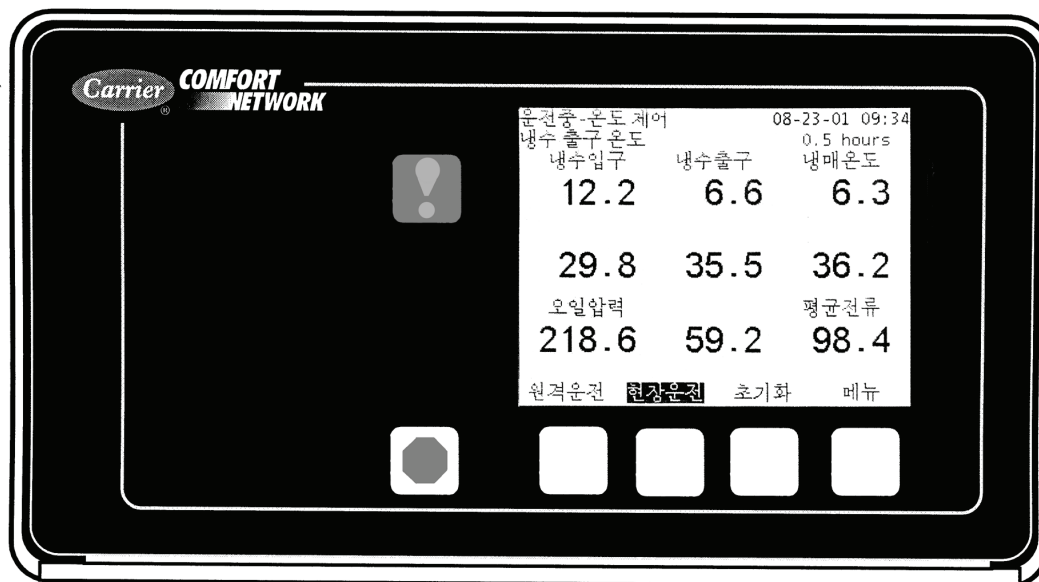
††By display code only.

## CONTROL PANEL DISPLAY (Front View)

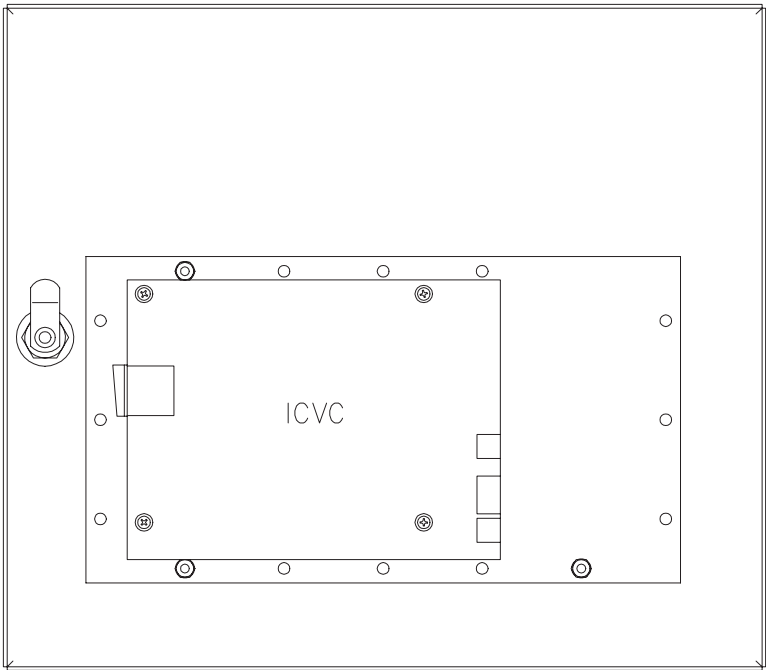
### ICVC ENGLISH DISPLAY



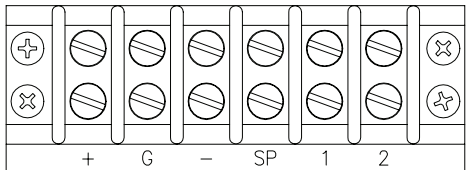
### ICVC KOREAN DISPLAY



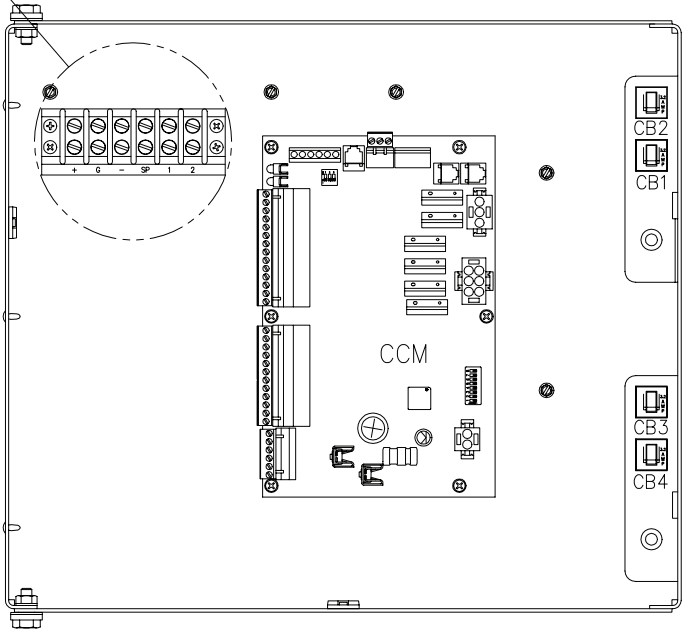
INSIDE PANEL COVER



CONTROL PANEL COMPONENT LAYOUT

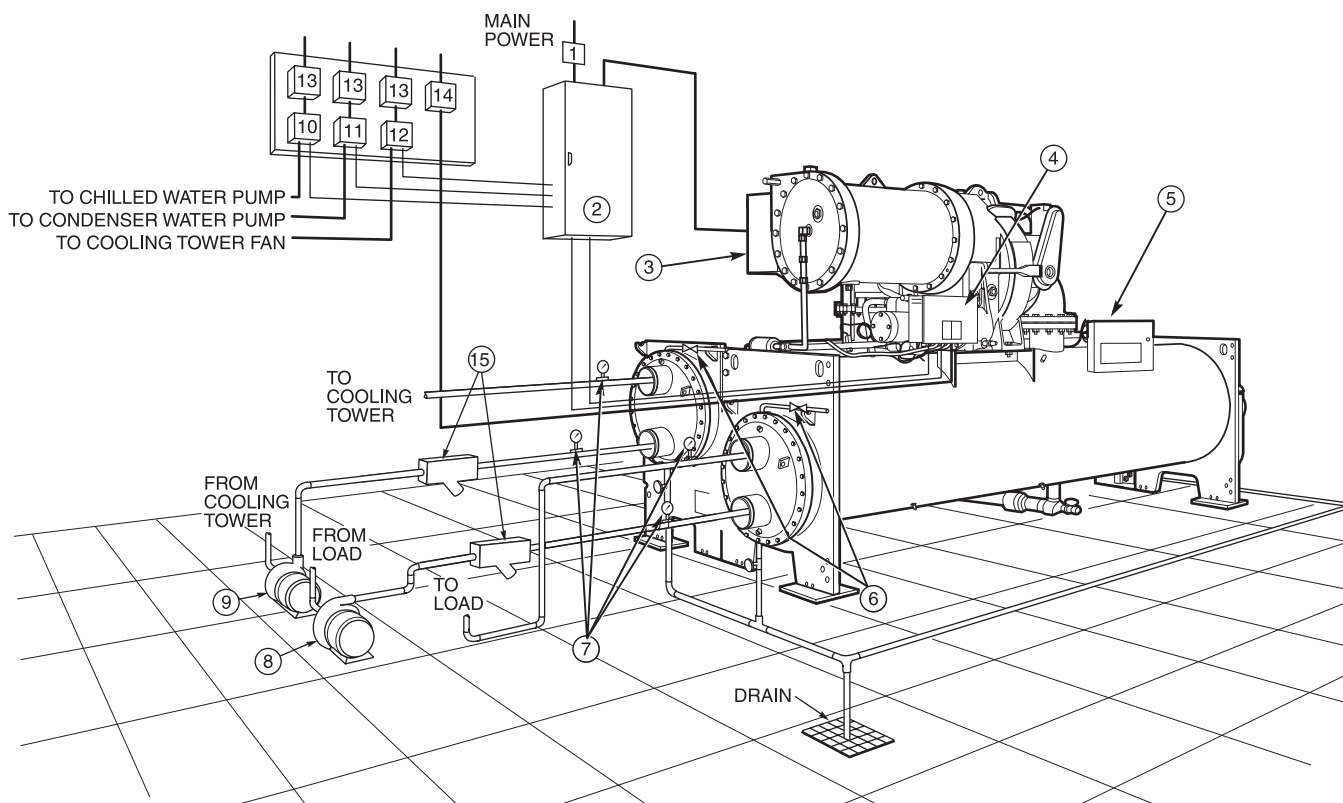


CONTROL PANEL  
TERMINAL BLOCK





## 19XR CHILLER WITH FREE-STANDING STARTER OR VFD



### LEGEND

- 1 — Disconnect
- 2 — Free-standing Compressor Motor Starter
- 3 — Compressor Motor Terminal Box
- 4 — Power Panel
- 5 — Control Panel
- 6 — Vents
- 7 — Pressure Gages
- 8 — Chilled Water Pump
- 9 — Condenser Water Pump
- 10 — Chilled Water Pump Starter
- 11 — Condensing Water Pump Starter
- 12 — Cooling Tower Fan Starter (Low Fan, High Fan)
- 13 — Disconnect
- 14 — Oil Pump Disconnect (See Note 4)
- 15 — Strainers

- Piping
- Control Wiring
- Power Wiring

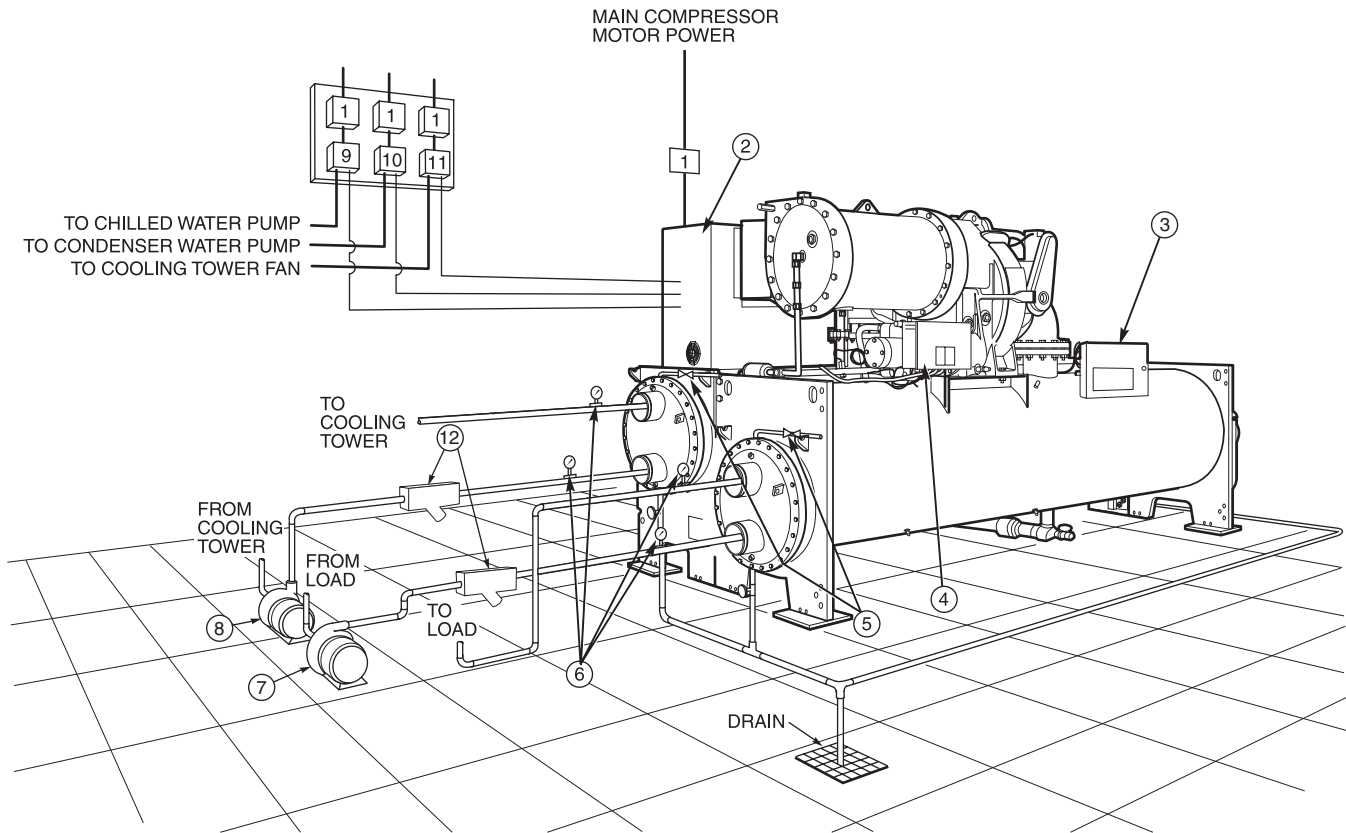
### NOTES:

1. Wiring and piping shown are for general point-of-connection only and are not intended to show details for a specific installation. Certified field wiring and dimensional diagrams are available on request.
2. All wiring must comply with applicable codes.
3. Wiring not shown for optional devices such as:
  - Remote Start/Stop
  - Remote Alarms
  - Optional Safety Device
  - 4 to 20 mA Resets
  - Optional Remote Sensors
4. Oil pump disconnect may be located within the enclosure of Item 2 — Free-standing Compressor Motor Starter.

# Typical piping and wiring (cont)



## 19XR CHILLER WITH OPTIONAL UNIT-MOUNTED STARTER OR VFD



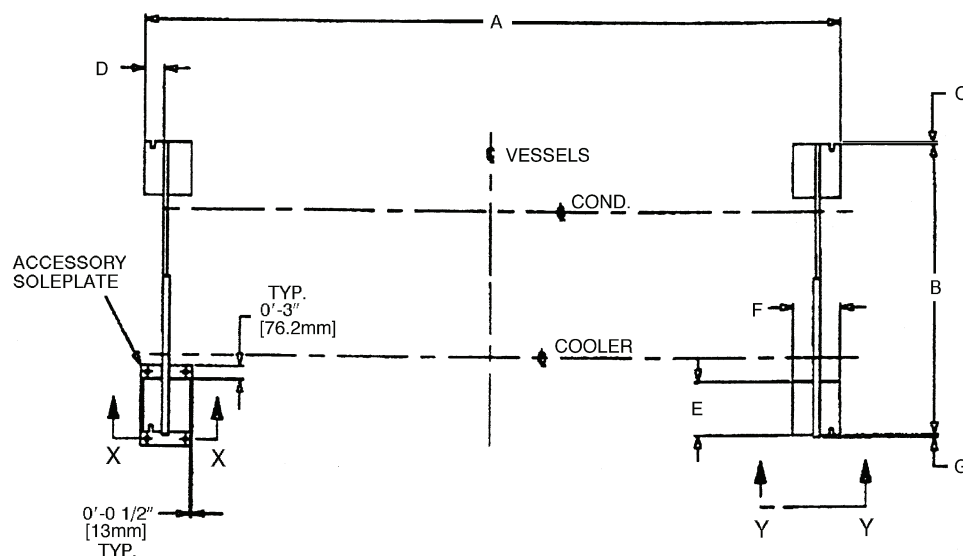
### LEGEND

- 1 — Disconnect
  - 2 — Unit-Mounted Starter or VFD
  - 3 — Control Panel
  - 4 — Power Panel
  - 5 — Vents
  - 6 — Pressure Gages
  - 7 — Chilled Water Pump
  - 8 — Condenser Water Pump
  - 9 — Chilled Water Pump Starter
  - 10 — Condensing Water Pump Starter
  - 11 — Cooling Tower Fan Starter (Low Fan, High Fan)
  - 12 — Strainers
- Piping  
 Control Wiring  
 Power Wiring

### NOTES:

1. Wiring and piping shown are for general point-of-connection only and are not intended to show details for a specific installation. Certified field wiring and dimensional diagrams are available on request.
2. All wiring must comply with applicable codes.
3. Wiring not shown for optional devices such as:
  - Remote Start/Stop
  - Remote Alarms
  - Optional Safety Device
  - 4 to 20 mA Resets
  - Optional Remote Sensors

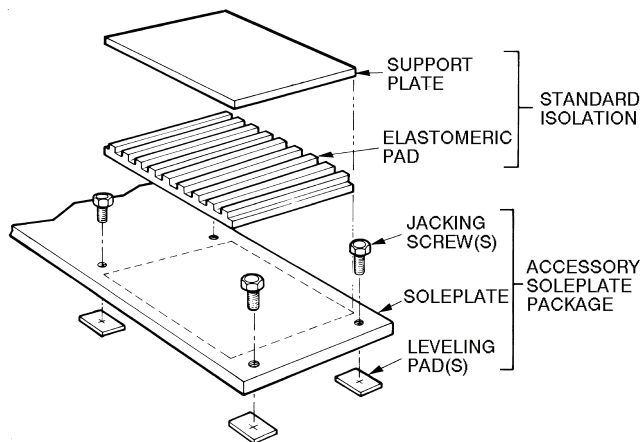
## 19XR,XRV MACHINE FOOTPRINT



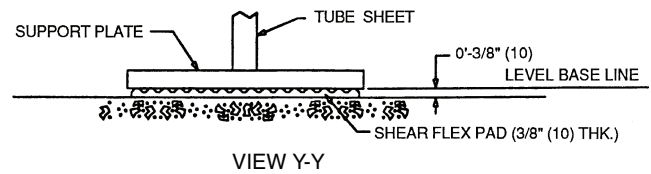
| 19XR,XRV<br>HEAT EXCHANGER<br>SIZE | DIMENSIONS (ft-in.)               |                                  |                                     |     |                                  |     |                                  |
|------------------------------------|-----------------------------------|----------------------------------|-------------------------------------|-----|----------------------------------|-----|----------------------------------|
|                                    | A                                 | B                                | C                                   | D   | E                                | F   | G                                |
| 10-12                              | 10- 7 <sup>1</sup> / <sub>4</sub> | 4-10 <sup>1</sup> / <sub>4</sub> | 0-1                                 | 0-3 | 1- 1 <sup>3</sup> / <sub>4</sub> | 0-9 | 0-1 <sup>1</sup> / <sub>2</sub>  |
| 15-17                              | 12-10 <sup>3</sup> / <sub>4</sub> | 4-10 <sup>1</sup> / <sub>4</sub> | 0-1                                 | 0-3 | 1- 1 <sup>3</sup> / <sub>4</sub> | 0-9 | 0-1 <sup>1</sup> / <sub>2</sub>  |
| 20-22                              | 10- 7 <sup>1</sup> / <sub>4</sub> | 5- 4 <sup>1</sup> / <sub>4</sub> | 0-1                                 | 0-3 | 1- 1 <sup>3</sup> / <sub>4</sub> | 0-9 | 0-1 <sup>1</sup> / <sub>2</sub>  |
| 30-32                              | 12-10 <sup>3</sup> / <sub>4</sub> | 5- 4 <sup>1</sup> / <sub>4</sub> | 0                                   | 0-3 | 1- 1 <sup>3</sup> / <sub>4</sub> | 0-9 | 0-1 <sup>1</sup> / <sub>2</sub>  |
| 35-37                              | 14- 7 <sup>1</sup> / <sub>4</sub> | 5- 4 <sup>1</sup> / <sub>4</sub> | 0                                   | 0-3 | 1- 1 <sup>3</sup> / <sub>4</sub> | 0-9 | 0-1 <sup>1</sup> / <sub>2</sub>  |
| 40-42                              | 12-10 <sup>3</sup> / <sub>4</sub> | 6- 0                             | 0-1 <sup>1</sup> / <sub>2</sub>     | 0-3 | 1- 1 <sup>3</sup> / <sub>4</sub> | 0-9 | 0-1 <sup>1</sup> / <sub>2</sub>  |
| 45-57                              | 14- 7 <sup>1</sup> / <sub>4</sub> | 6- 0                             | 0-1 <sup>1</sup> / <sub>2</sub>     | 0-3 | 1- 1 <sup>3</sup> / <sub>4</sub> | 0-9 | 0-1 <sup>1</sup> / <sub>2</sub>  |
| 50-52, 5A-5C                       | 12-10 <sup>3</sup> / <sub>4</sub> | 6- 5 <sup>1</sup> / <sub>2</sub> | 0- 1 <sup>1</sup> / <sub>2</sub>    | 0-3 | 1- 1 <sup>3</sup> / <sub>4</sub> | 0-9 | 0-1 <sup>1</sup> / <sub>2</sub>  |
| 55-57, 5F-5H                       | 14- 7 <sup>1</sup> / <sub>4</sub> | 6- 5 <sup>1</sup> / <sub>2</sub> | 0- 1 <sup>1</sup> / <sub>2</sub>    | 0-3 | 1- 1 <sup>3</sup> / <sub>4</sub> | 0-9 | 0-1 <sup>1</sup> / <sub>2</sub>  |
| 60-62                              | 12-10 <sup>3</sup> / <sub>4</sub> | 6- 9 <sup>1</sup> / <sub>2</sub> | 0- 1 <sup>1</sup> / <sub>2</sub>    | 0-3 | 1- 1 <sup>3</sup> / <sub>4</sub> | 0-9 | 0-1 <sup>1</sup> / <sub>2</sub>  |
| 65-67                              | 14- 7 <sup>1</sup> / <sub>4</sub> | 6- 9 <sup>1</sup> / <sub>2</sub> | 0- 1 <sup>1</sup> / <sub>2</sub>    | 0-3 | 1- 1 <sup>3</sup> / <sub>4</sub> | 0-9 | 0-1 <sup>1</sup> / <sub>2</sub>  |
| 70-72                              | 15- 1 <sup>7</sup> / <sub>8</sub> | 7-10 <sup>1</sup> / <sub>2</sub> | 0- 1 <sup>1</sup> / <sub>4</sub>    | 0-6 | 1-10                             | 1-4 | 0-3 <sup>3</sup> / <sub>4</sub>  |
| 75-77                              | 17- 1 <sup>7</sup> / <sub>8</sub> | 7-10 <sup>1</sup> / <sub>2</sub> | 0- 1 <sup>1</sup> / <sub>4</sub>    | 0-6 | 1-10                             | 1-4 | 0-3 <sup>3</sup> / <sub>4</sub>  |
| 80-82                              | 15- 1 <sup>7</sup> / <sub>8</sub> | 8- 9 <sup>3</sup> / <sub>4</sub> | 0- 15 <sup>15</sup> / <sub>16</sub> | 0-6 | 1-10                             | 1-4 | 0-1 <sup>1</sup> / <sub>16</sub> |
| 85-87                              | 17- 1 <sup>7</sup> / <sub>8</sub> | 8- 9 <sup>3</sup> / <sub>4</sub> | 0- 15 <sup>15</sup> / <sub>16</sub> | 0-6 | 1-10                             | 1-4 | 0-1 <sup>1</sup> / <sub>16</sub> |

## 19XR,XRV ISOLATION WITH ACCESSORY SOLEPLATE PACKAGE

### TYPICAL ISOLATION



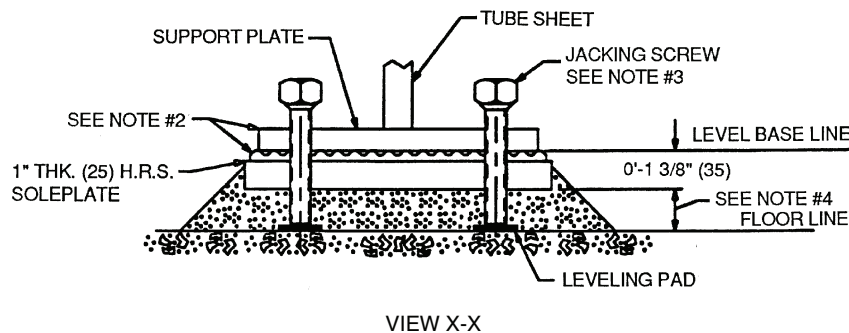
### STANDARD ISOLATION



### ISOLATION WITH ISOLATION PACKAGE ONLY (STANDARD)

NOTE: Isolation package includes 4 shear flex pads.

### ACCESSORY SOLEPLATE DETAIL

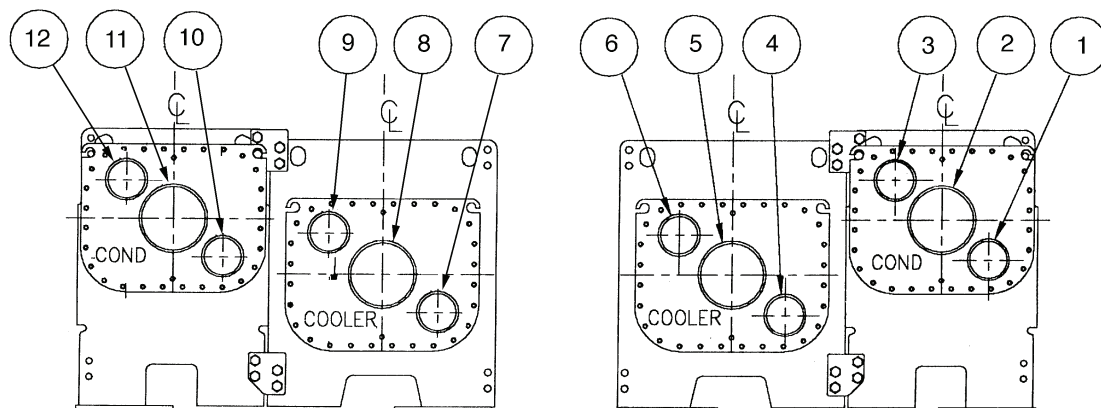


#### NOTES:

1. Dimensions in ( ) are in millimeters.
2. Accessory soleplate package includes 4 soleplates, 16 jacking screws and leveling pads. Requires isolation package.
3. Jacking screws to be removed after grout has set.
4. Thickness of grout will vary, depending on the amount necessary to level chiller. Use only pre-mixed non-shrinking grout, Ceilcote 748 or Chemrex Embelo 636 Plus Grout 636, 0'-1 1/2" (38.1) to 0'-2 1/4" (57) thick.

# 19XR NOZZLE ARRANGEMENTS

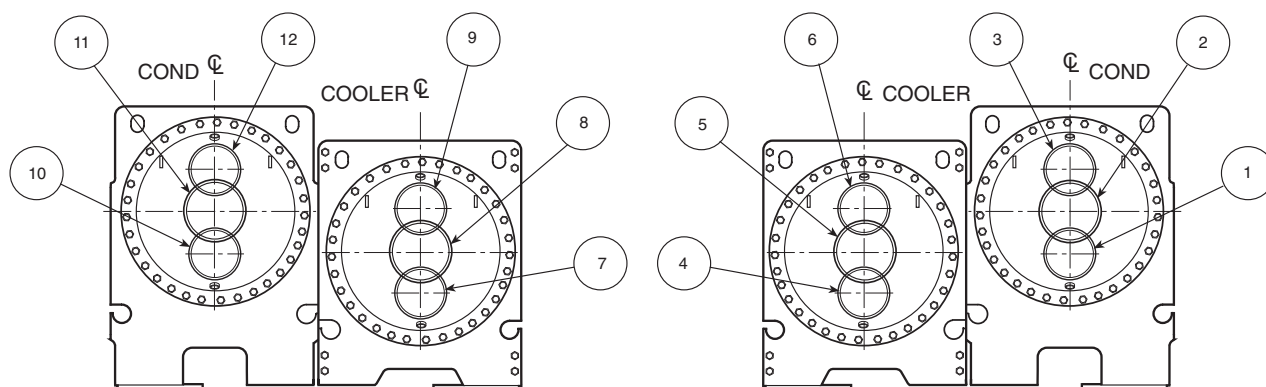
## NOZZLE-IN-HEAD WATERBOXES



DRIVE END

COMPRESSOR END

FRAMES 1, 2, AND 3



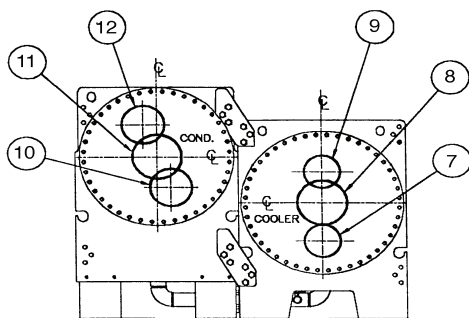
DRIVE END

COMPRESSOR END

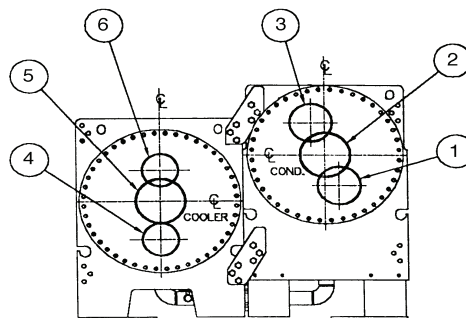
FRAMES 4, 5, AND 6

## 19XR NOZZLE ARRANGEMENTS (cont)

### NOZZLE-IN-HEAD WATERBOXES (cont)



DRIVE END



COMPRESSOR END

FRAMES 7 AND 8

### NOZZLE ARRANGEMENT CODES FOR ALL 19XR NOZZLE-IN-HEAD WATERBOXES

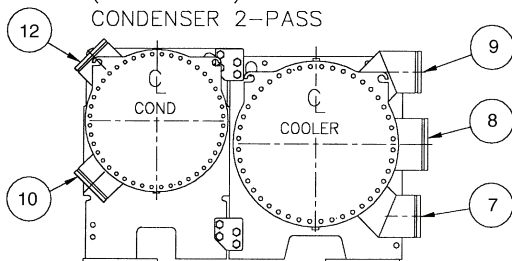
| PASS | COOLER WATERBOXES |     |                   |
|------|-------------------|-----|-------------------|
|      | In                | Out | Arrangement Code* |
| 1    | 8                 | 5   | A                 |
|      | 5                 | 8   | B                 |
| 2    | 7                 | 9   | C                 |
|      | 4                 | 6   | D                 |
| 3    | 7                 | 6   | E                 |
|      | 4                 | 9   | F                 |

| PASS | CONDENSER WATERBOXES |     |                   |
|------|----------------------|-----|-------------------|
|      | In                   | Out | Arrangement Code* |
| 1    | 11                   | 2   | P                 |
|      | 2                    | 11  | Q                 |
| 2    | 10                   | 12  | R                 |
|      | 1                    | 3   | S                 |
| 3    | 10                   | 3   | T                 |
|      | 1                    | 12  | U                 |

\*Refer to certified drawings.

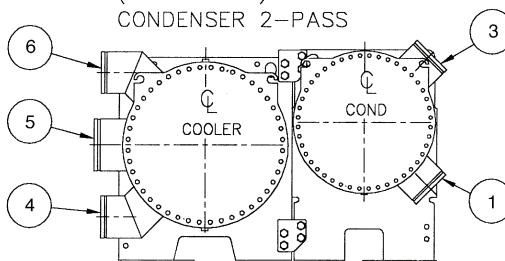
### MARINE WATERBOXES

NOTE :  
COOLER 3-PASS NOZZLE @ 45°  
(NOT SHOWN) SIMILIAR TO  
CONDENSER 2-PASS



DRIVE END

NOTE :  
COOLER 3-PASS NOZZLE @ 45°  
(NOT SHOWN) SIMILIAR TO  
CONDENSER 2-PASS



COMPRESSOR END

FRAMES 2 AND 3†

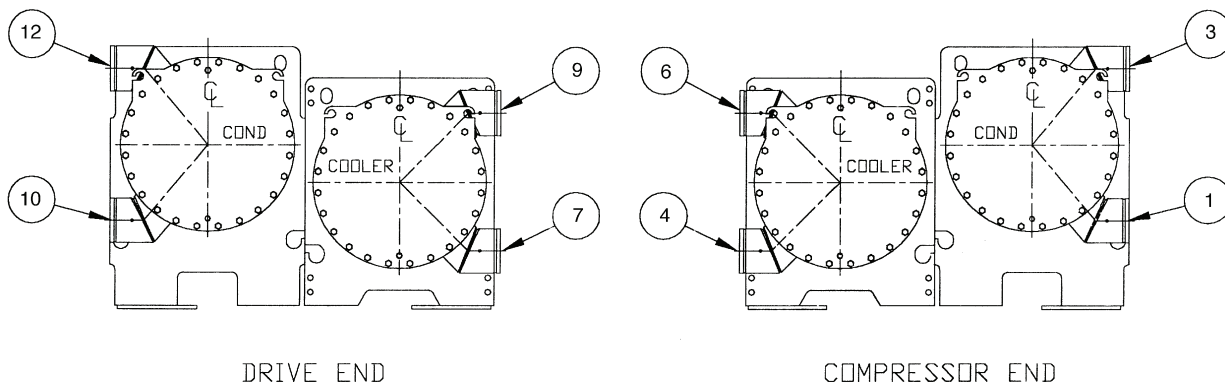
†There is no Frame 1 marine waterbox.

### NOZZLE ARRANGEMENT CODES

| PASS | COOLER WATERBOXES |     |                  | CONDENSER WATERBOXES |     |                  |
|------|-------------------|-----|------------------|----------------------|-----|------------------|
|      | In                | Out | Arrangement Code | In                   | Out | Arrangement Code |
| 1    | 8                 | 5   | A                | —                    | —   | —                |
|      | 5                 | 8   | B                | —                    | —   | —                |
| 2    | 7                 | 9   | C                | 10                   | 12  | R                |
|      | 4                 | 6   | D                | 1                    | 3   | S                |
| 3    | 7                 | 6   | E                | —                    | —   | —                |
|      | 4                 | 9   | F                | —                    | —   | —                |

## 19XR NOZZLE ARRANGEMENTS (cont)

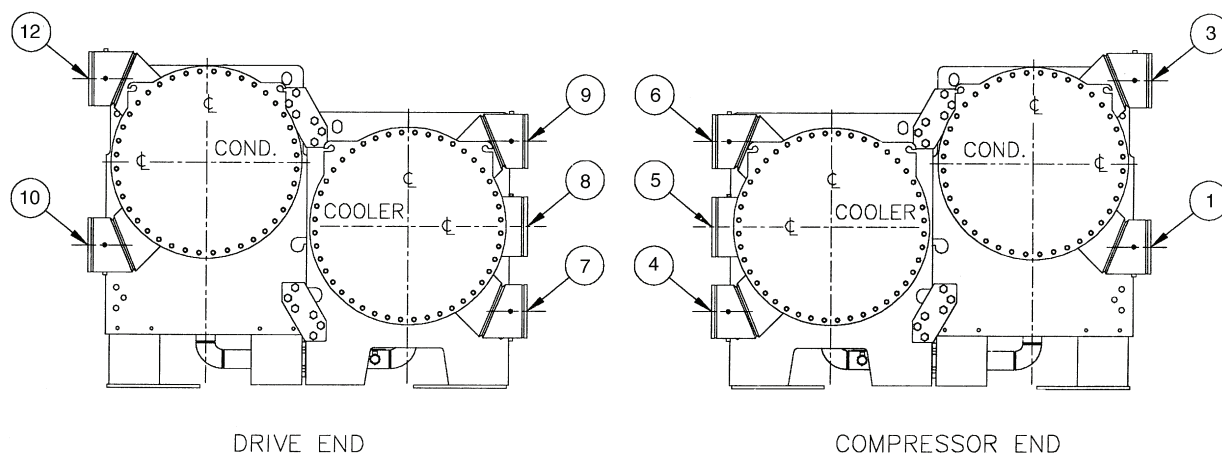
### MARINE WATERBOXES (cont)



### FRAMES 4, 5, AND 6

#### NOZZLE ARRANGEMENT CODES

| PASS | COOLER WATERBOXES |     |                  | CONDENSER WATERBOXES |     |                  |
|------|-------------------|-----|------------------|----------------------|-----|------------------|
|      | In                | Out | Arrangement Code | In                   | Out | Arrangement Code |
| 1    | 9                 | 6   | A                | —                    | —   | —                |
|      | 6                 | 9   | B                | —                    | —   | —                |
| 2    | 7                 | 9   | C                | 10                   | 12  | R                |
|      | 4                 | 6   | D                | 1                    | 3   | S                |
| 3    | 7                 | 6   | E                | —                    | —   | —                |
|      | 4                 | 9   | F                | —                    | —   | —                |



### FRAMES 7 AND 8

#### NOZZLE ARRANGEMENT CODES

| PASS | COOLER WATERBOXES |     |                  | CONDENSER WATERBOXES |     |                  |
|------|-------------------|-----|------------------|----------------------|-----|------------------|
|      | In                | Out | Arrangement Code | In                   | Out | Arrangement Code |
| 1    | 8                 | 5   | A                | —                    | —   | —                |
|      | 5                 | 8   | B                | —                    | —   | —                |
| 2    | 7                 | 9   | C                | 10                   | 12  | R                |
|      | 4                 | 6   | D                | 1                    | 3   | S                |
| 3    | 7                 | 6   | E                | —                    | —   | —                |
|      | 4                 | 9   | F                | —                    | —   | —                |



# Application data (cont)



## 19XR WATERBOX NOZZLE SIZES (Nozzle-In-Head and Marine Waterboxes)

| FRAME SIZE | PRESSURE psig (kPa)    | PASS | NOMINAL PIPE SIZE (in.) |           | ACTUAL PIPE ID (in.) |           |
|------------|------------------------|------|-------------------------|-----------|----------------------|-----------|
|            |                        |      | Cooler                  | Condenser | Cooler               | Condenser |
| 1          | 150/300<br>(1034/2068) | 1    | 8                       | 8         | 7.981                | 7.981     |
|            |                        | 2    | 6                       | 6         | 6.065                | 6.065     |
|            |                        | 3    | 6                       | 6         | 6.065                | 6.065     |
| 2          | 150/300<br>(1034/2068) | 1    | 10                      | 10        | 10.020               | 10.020    |
|            |                        | 2    | 8                       | 8         | 7.981                | 7.981     |
|            |                        | 3    | 6                       | 6         | 6.065                | 6.065     |
| 3          | 150/300<br>(1034/2068) | 1    | 10                      | 10        | 10.020               | 10.020    |
|            |                        | 2    | 8                       | 8         | 7.981                | 7.981     |
|            |                        | 3    | 6                       | 6         | 6.065                | 6.065     |
| 4          | 150/300<br>(1034/2068) | 1    | 10                      | 10        | 10.020               | 10.020    |
|            |                        | 2    | 8                       | 8         | 7.981                | 7.981     |
|            |                        | 3    | 6                       | 6         | 6.065                | 6.065     |
| 5          | 150/300<br>(1034/2068) | 1    | 10                      | 10        | 10.020               | 10.020    |
|            |                        | 2    | 8                       | 10        | 7.981                | 10.020    |
|            |                        | 3    | 6                       | 8         | 6.065                | 7.981     |
| 6          | 150/300<br>(1034/2068) | 1    | 10                      | 10        | 10.020               | 10.020    |
|            |                        | 2    | 10                      | 10        | 10.020               | 10.020    |
|            |                        | 3    | 8                       | 8         | 7.981                | 7.981     |
| 7          | 150<br>(1034)          | 1    | 14                      | 14        | 13.250               | 13.250    |
|            |                        | 2    | 12                      | 12        | 12.000               | 12.000    |
|            |                        | 3    | 10                      | 12        | 10.020               | 12.000    |
|            | 300<br>(2068)          | 1    | 14                      | 14        | 12.500               | 12.500    |
|            |                        | 2    | 12                      | 12        | 11.376               | 11.750    |
|            |                        | 3    | 10                      | 12        | 9.750                | 11.750    |
| 8          | 150<br>(1034)          | 1    | 14                      | 14        | 13.250               | 13.250    |
|            |                        | 2    | 14                      | 14        | 13.250               | 13.250    |
|            |                        | 3    | 12                      | 12        | 12.000               | 12.000    |
|            | 300<br>(2068)          | 1    | 14                      | 14        | 12.500               | 12.500    |
|            |                        | 2    | 14                      | 14        | 12.500               | 12.500    |
|            |                        | 3    | 12                      | 12        | 11.376               | 11.376    |

### RELIEF VALVE LOCATIONS

| LOCATION              | FRAME SIZE | RELIEF VALVE OUTLET SIZE       |
|-----------------------|------------|--------------------------------|
| COOLER                | 1-2        | 1-in. NPT FEMALE CONNECTOR     |
|                       | 3-8        | 1 1/4-in. NPT FEMALE CONNECTOR |
| CONDENSER             | 1-2        | 1-in. NPT FEMALE CONNECTOR     |
|                       | 3-8        | 1 1/4-in. NPT FEMALE CONNECTOR |
| OPTIONAL STORAGE TANK | N/A        | 1-in. NPT FEMALE CONNECTOR     |

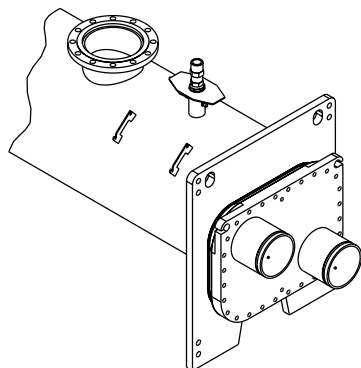
NOTE: All valves relieve at 185 psig (1275 kPa).

### RELIEF VALVE ARRANGEMENT (Refer to Page 35)

| HEAT EXCHANGER FRAME SIZE | COMPRESSOR FRAME SIZE | WITH/WITHOUT DISCHARGE ISOLATION VALVE | COOLER VIEW | CONDENSER VIEW | COOLER NO. VALVES | CONDENSER NO. VALVES |
|---------------------------|-----------------------|----------------------------------------|-------------|----------------|-------------------|----------------------|
| 1, 2                      | 2                     | With Optional Isolation Valve          | A           | E              | 1                 | 2                    |
|                           |                       | Without Optional Isolation Valve       | C           | E              | 2                 | 2                    |
| 3                         | 2                     | With Optional Isolation Valve          | A           | E              | 1                 | 2                    |
|                           |                       | Without Optional Isolation Valve       | C           | E              | 2                 | 2                    |
| 3, 4, 5                   | 3                     | With Optional Isolation Valve          | A           | E              | 1                 | 2                    |
|                           |                       | Without Optional Isolation Valve       | C           | E              | 2                 | 2                    |
| 5, 6                      | 4                     | With Optional Isolation Valve          | A           | E              | 1                 | 2                    |
|                           |                       | Without Optional Isolation Valve       | C           | E              | 2                 | 2                    |
| 7, 8                      | 4, 5                  | With Optional Isolation Valve          | B           | F              | 2                 | 4                    |
|                           |                       | Without Optional Isolation Valve       | D           | F              | 4                 | 4                    |

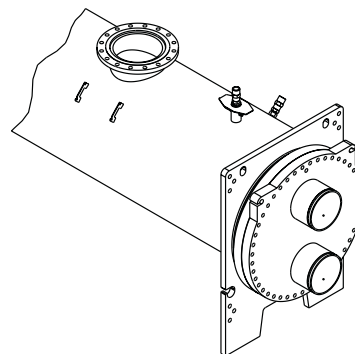
## RELIEF VALVE ARRANGEMENTS

### WITH OPTIONAL ISOLATION OF DISCHARGE AND COOLER



**A**

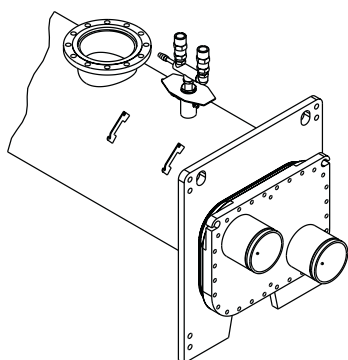
**FRAME 1-6**



**B**

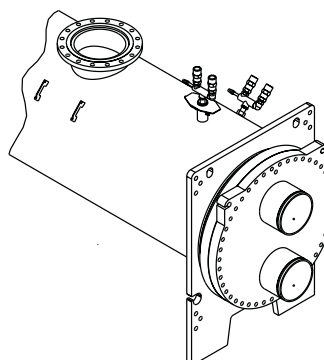
**FRAME 7, 8**

### WITHOUT OPTIONAL ISOLATION OF DISCHARGE AND COOLER



**C**

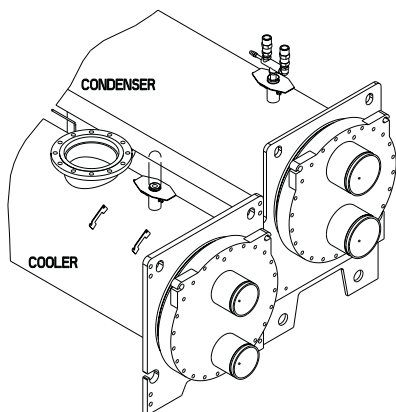
**FRAME 1-6**



**D**

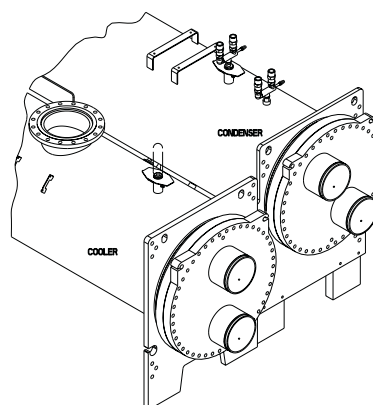
**FRAME 7, 8**

### CONDENSER RELIEF VALVE ARRANGEMENT — WITH OR WITHOUT OPTIONAL ISOLATION



**E**

**FRAME 1-6**



**F**

**FRAME 7, 8**

# Application data (cont)



## Vent and drain connections

Nozzle-in head waterboxes have vent and drain connections on covers. Marine waterboxes have vent and drain connections on waterbox shells.

Provide high points of the chiller piping system with vents and the low points with drains. If shutoff valves are provided in the main water pipes near the unit, a minimal amount of system water is lost when the heat exchangers are drained. This reduces the time required for drainage and saves on the cost of re-treating the system water.

It is recommended that pressure gages be provided at points of entering and leaving water to measure pressure drop through the heat exchanger. Gages may be installed as shown in Pressure Gage Location table. Pressure gages installed at the vent and drain connections do not include nozzle pressure losses.

Use a reliable differential pressure gage to measure pressure differential when determining water flow. Regular gages of the required pressure range do not have the accuracy to provide accurate measurement of flow conditions.

### PRESSURE GAGE LOCATION

| NUMBER OF PASSES | GAGE LOCATION (Cooler or Condenser) |
|------------------|-------------------------------------|
| 1 or 3           | One gage in each waterbox           |
| 2                | Two gages in waterbox with nozzles  |

## ASME stamping

All 19XR heat exchangers are constructed in accordance with ASHRAE (American Society of Heating, Refrigeration, and Air Conditioning Engineers) 15 Safety Code for Mechanical Refrigeration (latest edition). This code, in turn, requires conformance with ASME (American Society of Mechanical Engineers) Code for Unfired Pressure Vessels wherever applicable.

Each heat exchanger is ASME 'U' stamped on the refrigerant side of each vessel.

## Relief valve discharge pipe sizing

See page 34 for number of relief valves and locations.

Relief-valve discharge piping size should be calculated per ASHRAE 15, latest edition, code using the tabulated C factors for each vessel shown in the table below.

### 19XR RELIEF VALVE DISCHARGE PIPE SIZING

| HEAT EXCHANGER | FRAME SIZE      | VESSEL REQUIRED C FACTOR (lb air/Min) | RELIEF VALVE RATED C FACTOR (lb air/Min) | FIELD CONNECTION SIZE (FPT) |
|----------------|-----------------|---------------------------------------|------------------------------------------|-----------------------------|
| COOLER         | 10 to 12        | 30.0                                  | 37.6                                     | 1"                          |
|                | 15 to 17        | 36.0                                  | 37.6                                     | 1"                          |
|                | 20 to 22        | 35.7                                  | 37.6                                     | 1"                          |
|                | 30 to 32        | 43.8                                  | 70.8                                     | 1 1/4"                      |
|                | 35 to 37        | 49.9                                  | 70.8                                     | 1 1/4"                      |
|                | 40 to 42        | 50.4                                  | 70.8                                     | 1 1/4"                      |
|                | 45 to 47        | 57.4                                  | 70.8                                     | 1 1/4"                      |
|                | 50 to 52, 5A-5C | 53.7                                  | 70.8                                     | 1 1/4"                      |
|                | 55 to 57, 5F-5H | 61.1                                  | 70.8                                     | 1 1/4"                      |
|                | 60 to 62        | 57.0                                  | 70.8                                     | 1 1/4"                      |
|                | 65 to 67        | 64.9                                  | 70.8                                     | 1 1/4"                      |
|                | 70 to 72        | 77.0                                  | 141.6                                    | 1 1/4"                      |
|                | 75 to 77        | 88.0                                  | 141.6                                    | 1 1/4"                      |
|                | 80 to 82        | 87.7                                  | 141.6                                    | 1 1/4"                      |
|                | 85 to 87        | 100.3                                 | 141.6                                    | 1 1/4"                      |
| CONDENSER      | 10 to 12        | 31.7                                  | 40.4                                     | 1"                          |
|                | 15 to 17        | 38.0                                  | 40.4                                     | 1"                          |
|                | 20 to 22        | 34.0                                  | 37.6                                     | 1"                          |
|                | 30 to 32        | 41.8                                  | 70.8                                     | 1 1/4"                      |
|                | 35 to 37        | 47.6                                  | 70.8                                     | 1 1/4"                      |
|                | 40 to 42        | 47.1                                  | 70.8                                     | 1 1/4"                      |
|                | 45 to 47        | 53.7                                  | 70.8                                     | 1 1/4"                      |
|                | 50 to 52, 5A-5C | 51.2                                  | 70.8                                     | 1 1/4"                      |
|                | 55 to 57, 5F-5H | 58.3                                  | 70.8                                     | 1 1/4"                      |
|                | 60 to 62        | 55.3                                  | 70.8                                     | 1 1/4"                      |
|                | 65 to 67        | 63.0                                  | 70.8                                     | 1 1/4"                      |
|                | 70 to 72        | 72.3                                  | 141.6                                    | 1 1/4"                      |
|                | 75 to 77        | 82.7                                  | 141.6                                    | 1 1/4"                      |
|                | 80 to 82        | 80.7                                  | 141.6                                    | 1 1/4"                      |
|                | 85 to 87        | 92.3                                  | 141.6                                    | 1 1/4"                      |

Carrier further recommends that an oxygen sensor be installed to protect personnel. Sensor should be able to sense the depletion or displacement of oxygen in the machine room below 19.5% volume oxygen per ASHRAE 15, latest edition.

## Design pressures

Design and test pressures for heat exchangers are listed below.

### DESIGN AND TEST PRESSURES

#### 19XR

| PRESSURES                     | SHELL SIDE<br>(Refrigerant) |      | STANDARD TUBE SIDE<br>(Water) |      | OPTIONAL TUBE SIDE<br>(Water) |      |
|-------------------------------|-----------------------------|------|-------------------------------|------|-------------------------------|------|
|                               | psig                        | kPa  | psig                          | kPa  | psig                          | kPa  |
| Leak Test at Design Pressure* | 185                         | 1276 | 150                           | 1034 | 300                           | 2068 |
| Hydrostatic                   | —                           | —    | 195                           | 1344 | 390                           | 2690 |
| Proof Test*                   | 204                         | 1407 | —                             | —    | —                             | —    |

\*Nitrogen/Helium.

### HEAT EXCHANGER MATERIAL SPECIFICATIONS

| ITEM                            | MATERIAL      | SPECIFICATION                                  |
|---------------------------------|---------------|------------------------------------------------|
| Shell                           | HR Steel      | ASME SA516 GR .70                              |
| Tube Sheet                      | HR Steel      | ASME SA516 GR .70                              |
| Condenser/Cooler Waterbox Cover | HR Steel      | ASME SA516 GR .70, SA-36, or SA-285 GRC        |
| Condenser/Cooler Waterbox Shell | HR Steel      | ASME SA675 GR .60, SA-516 GR70, or SA-181 CL70 |
| Tubes                           | Finned Copper | ASME SB359                                     |
| Discharge/Suction<br>Pipe       | Steel         | ASME SA106 GRB                                 |
| Flanges                         | Steel         | ASME SA105                                     |

#### LEGEND

ASME — American Society of Mechanical Engineers  
HR — Hot Rolled

## Insulation

### Factory insulation (optional)

The factory insulation option for the 19XR chiller includes the following areas: cooler (not including waterbox); suction line up to the compressor suction housing; compressor motor and motor cooling return lines; several small oil cooling and oil return system lines, the liquid line, and the float chamber. Optional factory insulation for the 19XRV chiller is available for the evaporator shell and tube sheets, suction elbow, compressor motor, motor refrigerant drain line(s) and VFD refrigerant drain lines (19XR units only). Insulation applied at the factory is  $\frac{3}{4}$  in. (19 mm) thick and has a thermal conductivity K value of  $(0.28 \cdot \text{Btu} \cdot \text{in}) / \text{hr} \cdot \text{ft}^2 \cdot ^\circ\text{F}$   $[(0.0404 \cdot \text{W}) / (\text{m} \cdot ^\circ\text{C})]$ . Insulation conforms with Underwriters Laboratories (UL) Standard 94, Classification 94HBF.

### MINIMUM FIELD-INSTALLED INSULATION REQUIREMENTS

| CHILLER | HEAT EXCHANGER<br>SIZE | INSULATION*     |                |
|---------|------------------------|-----------------|----------------|
|         |                        | ft <sup>2</sup> | m <sup>2</sup> |
| 19XR    | 10-12                  | 75              | 6.9            |
|         | 15-17                  | 85              | 7.9            |
|         | 20-22                  | 100             | 9.3            |
|         | 30-32                  | 125             | 11.7           |
|         | 35-37                  | 135             | 12.6           |
|         | 40-42                  | 155             | 14.4           |
|         | 45-47                  | 170             | 15.8           |
|         | 50-52, 5A-5C           | 170             | 15.8           |
|         | 55-57, 5F-5H           | 185             | 17.2           |
|         | 60-62                  | 185             | 17.2           |
|         | 65-67                  | 205             | 19.1           |
|         | 70-72                  | 260             | 24.2           |
|         | 75-77                  | 295             | 27.4           |
|         | 80-82                  | 310             | 28.8           |
|         | 85-87                  | 355             | 32.9           |

\*Factory installed as shown on page 38.

# Application data (cont)



**Insulation at jobsite** — As indicated in the Condensation vs Relative Humidity table, the factory insulation provides excellent protection against condensation under most operating conditions. If temperatures in the equipment area exceed the maximum design conditions, extra insulation is recommended.

If the machine is to be field insulated, obtain the approximate areas from the Minimum Field-Installed Insulation Requirements table.

Insulation of waterbox is made only in the field and this area is not included in Minimum Field-Installed Insulation Requirements table. When insulating the covers, allow for service access and removal of covers. To estimate waterbox cover areas refer to certified drawings.

High humidity jobsite locations may require field supplied and installed insulation on the float chamber, suction housing, and the lower half of the condenser.

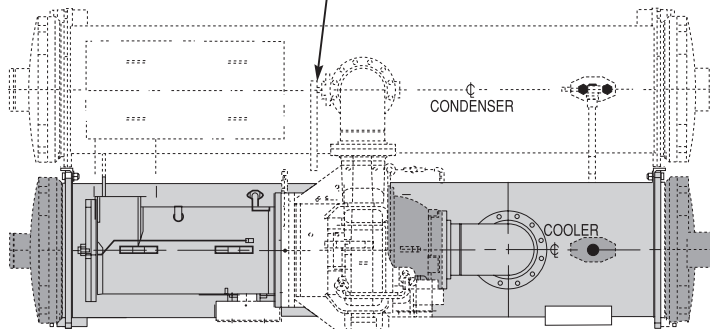
## CONDENSATION VS RELATIVE HUMIDITY\*

| AMOUNT OF<br>CONDENSATION | ROOM DRY-BULB TEMP  |             |              |
|---------------------------|---------------------|-------------|--------------|
|                           | 80 F (27 C)         | 90 F (32 C) | 100 F (38 C) |
|                           | % Relative Humidity |             |              |
| None                      | 80                  | 76          | 70           |
| Slight                    | 87                  | 84          | 77           |
| Extensive                 | 94                  | 91          | 84           |

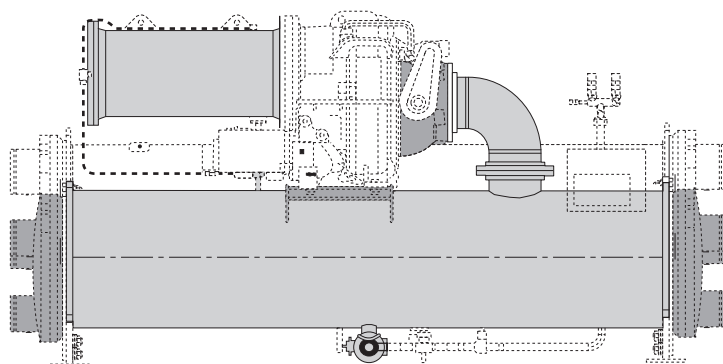
\*These approximate figures are based on 35 F (1.7 C) saturated suction temperature. A 2° F (1.1° C) change in saturated suction temperature changes the relative humidity values by 1% in the same direction.

## 19XR FACTORY-INSTALLED INSULATION AREA

WHEN DISCH ISOLATION VALVE IS USED  
ORIENTATE HANDLE AS SHOWN



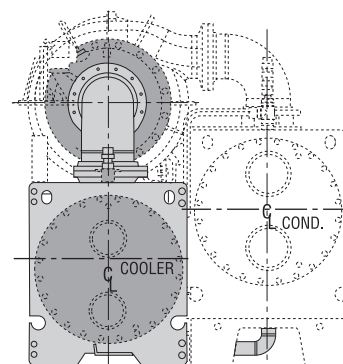
TOP VIEW



DRIVE END

FRONT VIEW

COMPRESSOR END



END VIEW

FACTORY INSTALLED  
INSULATION

FIELD SUPPLIED AND INSTALLED  
INSULATION (IF REQUIRED)

# Guide specifications



## Packaged Hermetic Centrifugal Liquid Chiller

### HVAC Guide Specifications — 19XR, XRV

Size Range:

**19XR — 200 to 1500 Tons (703 to 5275 kW)  
Nominal**

**19XRV — 200 to 1450 Tons (703 to 5100 kW)  
Nominal**

Carrier Model Number:

**19XR, XRV**

### Part 1 — General

#### 1.01 SYSTEM DESCRIPTION

- A. Microprocessor-controlled liquid chiller shall use a single stage, semi-hermetic centrifugal compressor using refrigerant HFC-134a.
- B. If a manufacturer proposes a liquid chiller using HCFC-123 refrigerant, then the manufacturer shall include in the chiller price:
  - 1. A vapor activated alarm system shall be capable of responding to HCFC-123 levels of 10 ppm Allowable Exposure Limit (AEL).
  - 2. External refrigerant storage tank and pumpout unit.
  - 3. Zero emission purge unit capable of operating even when the chiller is not operating.
  - 4. Back-up relief valve to rupture disk.
  - 5. Chiller pressurizing system to prevent leakage of noncondensables into chiller during shut-down periods.
  - 6. Plant room ventilation.

#### 1.02 QUALITY ASSURANCE

- A. Chiller performance shall be rated in accordance with ARI Standard 550/590, latest edition.
- B. Equipment and installation shall be in compliance with ANSI/ASHRAE 15 (latest edition).
- C. Cooler and condenser refrigerant side shall include ASME “U” stamp and nameplate certifying compliance with ASME Section VIII, Division 1 code for unfired pressure vessels.
- D. Chiller shall be designed and constructed to meet UL and UL, Canada requirements and have labels appropriately affixed.
- E. Centrifugal compressor impellers shall be dynamically balanced and over-speed tested by the manufacturer at a minimum of 120% design operating speed. Each compressor assembly shall undergo a mechanical run-in test to verify vibration levels, oil pressures, and temperatures are within acceptable limits.

Each compressor assembly shall be proof tested at a minimum 204 psig (1406 kPa) and leak tested at 185 psig (1276 kPa) with a tracer gas mixture.

- F. Entire chiller assembly shall be proof tested at 204 psig (1406 kPa) and leak tested at 185 psig

(1276 kPa) with a tracer gas mixture on the refrigerant side. The water side of each heat exchanger shall be hydrostatically tested at 1.3 times rated working pressure.

- G. Prior to shipment, the chiller automated controls test shall be executed to check for proper wiring and ensure correct controls operation.
- H. On chillers with unit-mounted compressor motor starter or VFD (variable frequency drive), the chiller and starter/VFD shall be factory wired and tested together to verify proper operation prior to shipment.

#### 1.03 DELIVERY, STORAGE AND HANDLING

- A. Unit shall be stored and handled in accordance with manufacturer's instructions.
- B. Unit shall be shipped with all refrigerant piping and control wiring factory installed.
- C. Unit shall be shipped charged with oil and full charge of refrigerant HFC-134a or a nitrogen hold-charge as specified on the equipment schedule.
- D. Unit shall be shipped with firmly attached labels that indicate name of manufacturer, chiller model number, chiller serial number, and refrigerant used.
- E. If the chiller is to be exported, the unit shall be sufficiently protected from the factory against sea water corrosion to be suitable for shipment in a standard open top, ocean shipping container (19XR, 19XRV heat exchanger frames 1 through 6 only).

#### 1.04 WARRANTY

Warranty shall include parts and labor for one year after start-up or 18 months from shipment, whichever occurs first. A refrigerant warranty shall be provided for a period of five years.

### Part 2 — Products

#### 2.01 EQUIPMENT

##### A. General:

Factory assembled, single piece, liquid chiller shall consist of compressor, motor, starter or variable frequency drive, lubrication system, cooler, condenser, initial oil and refrigerant operating charges, microprocessor control system, and documentation required prior to start-up. An optional compressor motor starter or VFD can be mounted on the chiller, wired, and tested by the chiller manufacturer.

##### B. Compressor:

- 1. One centrifugal compressor of the high performance, single-stage type.
- 2. Compressor, motor, and transmission shall be hermetically sealed into a common assembly and arranged for easy field servicing.
- 3. Internal compressor parts must be accessible for servicing without removing the compressor base from the chiller. Connections to the compressor casing shall use O-rings instead of gaskets to reduce the occurrence of refrigerant leakage. Connections to the compressor shall be flanged or bolted for easy disassembly.



# Guide specifications (cont)



4. All sensors shall have quick disconnects to allow replacement of the sensor without replacement of the entire sensor wire. Pressure transducers shall be capable of field calibration to ensure accurate readings and to avoid unnecessary transducer replacement. Transducers shall be serviceable without the need for refrigerant charge removal or isolation.
5. Transmission shall be single ratio, single helical, parallel shaft speed increaser. Gears shall conform to AGMA Standards, Quality II.
6. Journal bearings shall be of the steel backed babbit lined type. Aluminum journal bearings are not acceptable. The thrust bearing shall be tilting pad or rolling element type.
7. Centrifugal compressors shall use variable inlet guide vanes to provide capacity modulation while also providing pre-whirl of the refrigerant vapor entering the impeller for more efficient compression at all loads.
8. Centrifugal compressors shall be provided with a factory-installed lubrication system to deliver oil under pressure to bearings and transmission. Included in the system shall be:
  - a. Hermetic driven rotary vane oil pump with factory-installed motor contactor with overload protection.
  - b. Refrigerant-cooled oil cooler. Water-cooled oil coolers are not acceptable.
  - c. Oil pressure regulator.
  - d. Oil filter with isolation valves to allow filter change without removal of refrigerant charge.
  - e. Oil sump heater controlled from unit microprocessor.
  - f. Oil reservoir temperature sensor with main control center digital readout.
  - g. When factory-mounted compressor motor starter or VFD is provided, all wiring to oil pump, oil heater, and controls shall be pre-wired in the factory.
  - h. Compressor shall be fully field serviceable. Compressors which must be removed and returned to the factory for service shall be unacceptable.

## C. Motor:

1. Compressor motor shall be of the semi-hermetic, liquid refrigerant cooled, squirrel cage, induction type suitable for voltage shown on the equipment schedule.
2. If an open drive motor is provided, a compressor shaft seal leakage containment system shall be provided:
  - a. An oil reservoir shall collect oil and refrigerant that leaks past the seal.
  - b. A float device shall be provided to open when the reservoir is full, directing the

refrigerant/oil mixture back into the compressor housing.

- c. A refrigerant sensor shall be located next to the open drive seal to detect leaks.
3. Motors shall be suitable for operation in a refrigerant atmosphere and shall be cooled by atomized refrigerant in contact with the motor windings.
4. Motor stator shall be arranged for service or removal with only minor compressor disassembly and without removing main refrigerant piping connections.
5. Full load operation of the motor shall not exceed nameplate rating.
6. One motor winding temperature sensor (and one spare) shall be provided.
7. Should the mechanical contractor choose to provide a chiller with an open motor instead of the specified semi-hermetic motor, the contractor shall install additional cooling equipment to dissipate the motor heat as per the following formula:

$$\text{Btuh} = (\text{FLkW motor}) (0.05) (3413)$$

$$\text{Btuh} = (\text{FLkW motor}) (171)$$

and, alternately

$$\text{Tons} = \text{Btuh} / 12,000$$

The additional piping, valves, air-handling equipment, insulation, wiring, switchgear changes, ductwork, and coordination with other trades shall be the responsibility of the mechanical contractor. Shop drawings reflecting any changes to the design shall be included in the submittal, and incorporated into the final as-built drawings for the project.

8. Also, if an open motor is provided, a mechanical room thermostat shall be provided and set at 104 F (40 C). If this temperature is exceeded, the chillers shall shut down and an alarm signal shall be generated to the central Energy Management System (EMS) display module prompting the service personnel to diagnose and repair the cause of the over temperature condition. The mechanical contractor shall be responsible for all changes to the design, including coordination with temperature control, electrical and other trades. In addition, the electrical power consumption of any auxiliary ventilation and/or mechanical cooling required to maintain the mechanical room conditions stated above shall be considered in the determination of conformance to the scheduled chiller energy efficiency requirement.

## D. Cooler and Condenser:

1. Cooler shall be of shell and tube type construction, each in separate shells. Units shall be fabricated with high-performance tubing, minimum 1/4 inch steel shell and tube sheets with fabricated steel waterboxes.

- a. Waterbox shall be nozzle-in-head waterbox (150 psig).
- b. Waterbox shall have standard Victaulic grooves.
2. Condenser shall be of shell and tube type construction, each in separate shells. Units shall be fabricated with high-performance tubing, minimum 1/4 inch steel shell and tube sheets with fabricated steel waterboxes.
  - a. Waterbox shall be nozzle-in-head (150 psig).
  - b. Waterbox shall have standard Victaulic grooves.
3. Waterboxes shall have vents, drains, and covers to permit tube cleaning within the space shown on the drawings. A thermistor type temperature sensor with quick connects shall be factory installed in each water nozzle.
4. Tubes shall be individually replaceable from either end of the heat exchanger without affecting the strength and durability of the tube sheet and without causing leakage in adjacent tubes.
5. Tubing shall be copper, high-efficiency type, with integral internal and external enhancement unless otherwise noted. Tubes shall be nominal 3/4-in. OD with nominal wall thickness of 0.025 in. measured at the root of the fin at the enhanced areas and nominal wall thickness of 0.049 in. where the tubes are in contact with the end tube sheets unless otherwise noted. Tubes shall be rolled into tube sheets and shall be individually replaceable. Tube sheet holes shall be double grooved for joint structural integrity.
6. Cooler shall be designed to prevent liquid refrigerant from entering the compressor. Devices that introduce pressure losses (such as mist eliminators) shall not be acceptable because they are subject to structural failures that can result in extensive compressor damage.
7. The condenser shell shall include a FLASC (Flash Subcooler) which cools the condensed liquid refrigerant to a reduced temperature, thereby increasing the refrigeration cycle efficiency.
8. A reseating type pressure relief valve shall be installed on each heat exchanger. If a non-reseating type is used, a backup reseating type shall be installed in series.

#### E. Refrigerant Flow Control:

To improve part load efficiency, liquid refrigerant shall be metered from the condenser to the cooler using a float-type metering valve to maintain the proper liquid level of refrigerant in the heat exchangers under both full and part load operating conditions.

By maintaining a liquid seal at the flow valve, bypassed hot gas from the condenser to the cooler is eliminated. The float valve chamber shall have a

bolted access cover to allow field inspection and the float valve shall be field serviceable.

#### F. Controls, Safeties, and Diagnostics:

##### 1. Controls:

- a. The chiller shall be provided with a factory installed and wired microprocessor control center. The control center shall include a 16-line by 40-character liquid crystal display, 4 function keys, stop button, and alarm light. The microprocessor can be configured for either English or SI units.
- b. All chiller and starter monitoring shall be displayed at the chiller control panel.
- c. The controls shall make use of non-volatile memory.
- d. The chiller control system shall have the ability to interface and communicate directly to the building control system.
- e. The default standard display screen shall simultaneously indicate the following minimum information:
  - 1) date and time of day
  - 2) 24-character primary system status message
  - 3) 24-character secondary status message
  - 4) chiller operating hours
  - 5) entering chilled water temperature
  - 6) leaving chilled water temperature
  - 7) evaporator refrigerant temperature
  - 8) entering condenser water temperature
  - 9) leaving condenser water temperature
  - 10) condenser refrigerant temperature
  - 11) oil supply pressure
  - 12) oil sump temperature
  - 13) percent motor Rated Load Amps (RLA)
- f. In addition to the default screen, status screens shall be accessible to view the status of every point monitored by the control center including:
  - 1) evaporator pressure
  - 2) condenser pressure
  - 3) bearing oil supply temperature
  - 4) compressor discharge temperature
  - 5) motor winding temperature
  - 6) number of compressor starts
  - 7) control point settings
  - 8) discrete output status of various devices
  - 9) compressor motor starter status
  - 10) optional spare input channels
  - 11) line current and voltage for each phase
  - 12) frequency, kW, kW-hr, demand kW



g. Schedule Function:

The chiller controls shall be configurable for manual or automatic start-up and shutdown. In automatic operation mode, the controls shall be capable of automatically starting and stopping the chiller according to a stored user programmable occupancy schedule. The controls shall include built-in provisions for accepting:

- 1) A minimum of two 365-day occupancy schedules.
- 2) Minimum of 8 separate occupied/unoccupied periods per day.
- 3) Daylight savings start/end.
- 4) 18 user-defined holidays.
- 5) Means of configuring an occupancy timed override.
- 6) Chiller start-up and shutdown via remote contact closure.

h. Service Function:

The controls shall provide a password protected service function which allows authorized individuals to view an alarm history file which shall contain the last 25 alarm/alert messages with time and date stamp. These messages shall be displayed in text form, not codes.

i. Network Window Function:

Each chiller control panel shall be capable of viewing multiple point values and statuses from other like controls connected on a common network, including controller maintenance data. The operator shall be able to alter the remote controller's set points or time schedule and to force point values or statuses for those points that are operator forcible. The control panel shall also have access to the alarm history file of all like controllers connected on the network.

j. Pump Control:

Upon request to start the compressor, the control system shall start the chilled water pump, condenser water pumps and verify that flows have been established.

k. Ramp Loading:

A user-configurable ramp loading rate, effective during the chilled water temperature pulldown period, shall control the rate of guide vane opening to prevent a rapid increase in compressor power consumption. The controls shall allow configuration of the ramp loading rate in either degrees/minute of chilled water temperature pulldown or percent motor amps/minute. During the ramp loading period, a message shall be displayed informing the operator that the chiller is operating in ramp loading mode.

l. Chilled Water Reset:

The control center shall allow reset of the chilled water temperature set point based on any one of the following criteria:

- 1) Chilled water reset based on an external 4 to 20 mA signal.
- 2) Chilled water reset based on a remote temperature sensor (such as outdoor air).
- 3) Chilled water reset based on water temperature rise across the evaporator.

m. Demand Limit:

The control center shall limit amp draw of the compressor to the rated load amps or to a lower value based on one of the following criteria:

- 1) Demand limit based on a user input ranging from 40% to 100% of compressor rated load amps.
- 2) Demand limit based on external 4 to 20 mA signal.

n. Controlled Compressor Shutdown:

The controls shall be capable of being configured to soft stop the compressor. When the stop button is pressed or remote contacts open with this feature active, the guide vanes shall close to a configured amperage level and the machine shall then shut down. The display shall indicate "shutdown in progress."

2. Safeties:

a. Unit shall automatically shut down when any of the following conditions occur: (Each of these protective limits shall require manual reset and cause an alarm message to be displayed on the control panel screen, informing the operator of the shutdown cause.)

- 1) motor overcurrent
- 2) over voltage\*
- 3) under voltage\*
- 4) single cycle dropout\*
- 5) bearing oil high temperature
- 6) low evaporator refrigerant temperature
- 7) high condenser pressure
- 8) high motor temperature
- 9) high compressor discharge temperature
- 10) low oil pressure
- 11) prolonged surge
- 12) loss of cooler water flow
- 13) loss of condenser water flow
- 14) starter fault

\*Shall not require manual reset or cause an alarm if auto-restart after power failure is enabled.

- b. The control system shall detect conditions that approach protective limits and take self-corrective action prior to an alarm occurring. The system shall automatically reduce chiller capacity when any of the following parameters are outside their normal operating range:
  - 1) high condenser pressure
  - 2) high motor temperature
  - 3) low evaporator refrigerant temperature
  - 4) high motor amps.
- c. During the capacity override period, a pre-alarm (alert) message shall be displayed informing the operator which condition is causing the capacity override. Once the condition is again within acceptable limits, the override condition shall be terminated and the chiller shall revert to normal chilled water control. If during either condition the protective limit is reached, the chiller shall shut down and a message shall be displayed informing the operator which condition caused the shutdown and alarm.
- d. Internal built-in safeties shall protect the chiller from loss of water flow. Differential pressure switches shall not be allowed to be the only form of freeze protection.

### 3. Diagnostics and Service:

A self diagnostic controls test shall be an integral part of the control system to allow quick identification of malfunctioning components.

Once the controls test has been initiated, all pressure and temperature sensors shall be checked to ensure they are within normal operating range. A pump test shall automatically energize the chilled water pump, condenser water pump, and oil pump. The control system shall confirm that water flow and oil pressure have been established and require operator confirmation before proceeding to the next test. A guide vane actuator test shall open and close the guide vanes to check for proper operation. The operator manually acknowledges proper guide vane operation prior to proceeding to the next test.

In addition to the automated controls test, the controls shall provide a manual test which permits selection and testing of individual control components and inputs. A thermistor test and transducer test shall display on the ICVC (International Chiller Visual Controller) screen the actual reading of each transducer and each thermistor installed on the chiller. All out-of-range sensors shall be identified.

### 4. Multiple Chiller Control:

The chiller controls shall be supplied as standard with a two chiller lead/lag and a third chiller standby system. The control system shall automatically start and stop a lag or second chiller on a two chiller system. If one of the two chillers on line goes into a fault mode, the third standby chiller shall be automatically started. The two chiller lead/lag system shall allow manual rotation of the lead chiller, include load balancing if configured, and a staggered restart of the chillers after a power failure.

### G. Electrical Requirements:

- 1. Electrical contractor shall supply and install main electrical power line, disconnect switches, circuit breakers, and electrical protection devices per local code requirements and as indicated necessary by the chiller manufacturer.
- 2. Electrical contractor shall wire the chilled water pump, condenser water pump, and tower fan control circuit to the chiller control circuit.
- 3. Electrical contractor shall supply and install electrical wiring and devices required to interface the chiller controls with the building control system if applicable.
- 4. Electrical power shall be supplied to the unit at the voltage, phase, and frequency listed in the equipment schedule.

### H. Piping Requirements — Instrumentation and Safeties:

Mechanical contractor shall supply and install pressure gages in readily accessible locations in piping adjacent to the chiller such that they can be easily read from a standing position on the floor. Scale range shall be such that design values shall be indicated at approximately mid-scale.

Gages shall be installed in the entering and leaving water lines of the cooler and condenser.

### I. Vibration Isolation:

Chiller manufacturer shall furnish neoprene isolator pads for mounting equipment on a level concrete surface.

### J. Start-up:

- 1. The chiller manufacturer shall provide a factory-trained representative, employed by the chiller manufacturer, to perform the start-up procedures as outlined in the Start-up, Operation and Maintenance manual provided by the chiller manufacturer.
- 2. Manufacturer shall supply the following literature:
  - a. Start-up, operation and maintenance instructions.
  - b. Installation instructions.
  - c. Field wiring diagrams.
  - d. One complete set of certified drawings.

# Guide specifications (cont)



## K. Special Features:

### 1. Soleplate Package Accessory:

Unit manufacturer shall furnish a soleplate package consisting of soleplates, jacking screws, leveling pads, and neoprene pads.

### 2. Spring Isolators Accessory:

Field furnished and selected for the desired degree of isolation.

### 3. Spare Sensors with Leads Accessory:

Unit manufacturer shall furnish additional temperature sensors and leads.

### 4. Sound Insulation Kit Accessory:

Unit manufacturer shall furnish a sound insulation kit that covers (select):

a. The compressor discharge pipe.

b. The compressor housing and motor housing.

c. The condenser shell and suction line.

Blanket construction shall allow for installation and removal without the use of tape or caulk. Insulation material shall be 11 lb/cu ft fiberglass. Insulation design shall accommodate temperature and pressure probes, gages, tubing, piping, and brackets. An extended 2-in. wide vinyl flap shall cover all exposed seams, thereby minimizing any potential noise leaks. An aluminum nameplate shall be riveted to each blanket piece. Each tag shall be embossed or etched with lettering indicating piece location, description, size, and tag number sequence.

### 5. Stand-Alone Pumpout Unit Accessory:

A free-standing pumpout shall be provided. The pumpout unit shall use a hermetic reciprocating compressor with water-cooled condenser. Condenser water piping, 3-phase motor power shall be installed at the jobsite by the installing contractor.

### 6. Separate Storage Tank and Pumpout Unit Accessory:

A free-standing refrigerant storage tank and pumpout unit shall be provided. The storage vessels shall be designed per ASME Section VIII Division 1 code with 150 psig (1034 kPa) design pressure. Double relief valves per ANSI/ASHRAE 15, latest edition, shall be provided. The tank shall include a liquid level gage and pressure gage. The pumpout shall use a hermetic reciprocating compressor with water cooled condenser. Condenser water piping and 3-phase motor power shall be installed at the jobsite by the installing contractor.

### 7. Building Control System Interface (LON) Accessory:

The chiller control system shall have the ability to interface and communicate directly to the building control using a LON-based system. The

LonWorks® Carrier Translator shall output data in standard LON profiles.

### 8. Refrigerant Charge:

The chiller shall ship from the factory fully charged with R-134a refrigerant and oil.

### 9. Thermal Insulation:

Unit manufacturer shall insulate the cooler shell, economizer low side compressor suction elbow, motor shell and motor cooling lines. Insulation shall be 3/4 in. (19 mm) thick with a thermal conductivity not exceeding 0.28 (Btu in.)/hr ft² F and shall conform to UL standard 94, classification 94 HBF.

### 10. Automatic Hot Gas Bypass:

Hot gas bypass valve and piping shall be factory furnished to permit chiller operation for extended periods of time.

### 11. Cooler and Condenser Tubes:

Contact local Carrier representative for other tube offerings.

### 12. Cooler and Condenser Passes:

Unit manufacturer shall provide the cooler and/or condenser with 1, 2 or 3 pass configuration on the water side.

### 13. Nozzle-In-Head, 300 psig (2068 kPa):

Unit manufacturer shall furnish nozzle-in-head style waterboxes on the cooler and/or condenser rated at 300 psig (2068 kPa).

### 14. Marine Waterboxes, 150 psig (1034 kPa):

Unit manufacturer shall furnish marine style waterboxes on cooler and/or condenser rated at 150 psig (1034 kPa).

### 15. Marine Waterboxes, 300 psig (2068 kPa):

Unit manufacturer shall furnish marine style waterboxes on cooler and/or condenser rated at 300 psig (2068 kPa).

### 16. Flanged Water Nozzles:

Unit manufacturer shall furnish standard flanged piping connections on the cooler and/or condenser.

### 17. Hinges:

Unit manufacturer shall furnish hinges on waterboxes to facilitate tube cleaning.

### 18. Pumpout Unit:

A refrigerant pumpout system shall be installed on the chiller. The pumpout system shall include a hermetic compressor and drive, piping, wiring, and motor.

### 19. Optional Compressor Discharge Isolation Valve and Liquid Line Ball Valve:

These items shall be factory installed to allow isolation of the refrigerant charge in the condenser for servicing the compressor.

20. Optional Low-Voltage Unit-Mounted Starter (Not available on chiller heat exchanger size 8):  
An optional reduced voltage wye-delta or solid-state starter shall be supplied. The compressor motor starter shall be factory mounted, wired and tested prior to shipment by the chiller manufacturer. Customer electrical connection for compressor motor power shall be limited to main power leads to the starter, and wiring water pumps and tower fans to the chiller control circuit.
- NEMA 1 enclosure with integral fan cooling and lockable hinged doors.
  - Main power disconnect (non-fused type).
  - Capability to start and stop chiller, pumps and tower fans.
  - 3 kva control/oil heater transformer.
  - Branch circuit breaker to provide power for oil pump.
  - Branch circuit breaker to provide power for control power and oil heater.
  - The following standard features:
    - Phase loss
    - Phase reversal
    - Phase imbalance
    - 3-phase ground fault
    - Low voltage — phase to phase and phase to ground
    - Medium voltage — phase to ground
    - Current overload
    - Current flow while stopped
    - 3-phase under/over voltage
    - 3-phase digital ammeter/voltmeter
    - Microprocessor based overload trip protection
    - Watts
    - Power factor
    - Frequency
    - Watt demand
    - Watt hour
  - Optional solid-state starter (not available on chiller heat exchanger size 8) shall provide stepless compressor motor acceleration. The starter shall include 6 silicon controlled rectifiers (SCRs) with integrally mounted bypass once the motor has achieved full voltage and speed. The starter shall also display the following:
    - Starter On
    - Run (up to voltage)
    - Phase Correct
    - Over Temperature Fault
    - SCR Gates Energized
    - Ground Fault
    - Current Imbalance Fault
    - Shorted SCR
21. Unit-Mounted Variable Frequency Drive (VFD) with Built-in Harmonic Filter (Liqui-Flo™2):
- Design:
    - VFD shall be refrigerant cooled, micro-processor based, pulse width modulated (PWM) design. Water-cooled designs are not acceptable.
    - Input and output power devices shall be insulated gate bipolar transistors (IGBTs).
    - Active rectifier shall convert incoming voltage / frequency to DC voltage. Input current and voltage shall be regulated.
    - Transistorized inverter and control regulator shall convert DC voltage to a sinusoidal PWM waveform.
    - Integrated chiller controls shall coordinate motor speed and guide vane position to optimize chiller performance over all chiller operating conditions.
    - Surge prevention and surge protection algorithms shall take action to prevent surge and move chiller operation away from surge.
  - Enclosure:
    - Pre-painted unit mounted, NEMA 1 cabinet shall include hinged, lockable doors and removable lifting lugs.
    - VFD shall have a short circuit interrupt and withstand rating of at least 65,000 amps (35,000 amps for 575-v units).
    - Provisions to padlock main disconnect handle in the "Off" positions shall be provided. Mechanical interlock to prevent opening cabinet door with disconnect in the "On" position or moving disconnect to the "ON" position while the door is open shall be provided.
    - Provisions shall be made for top entry of incoming line power cables.
  - Heat Sink:
    - The heat sink shall be refrigerant cooled. Heat sink and mating flange shall be suitable for ASME design working pressure of 185 psig.
    - Refrigerant cooling shall be metered by microprocessor control solenoid valve to maintain heat sink temperature within acceptable limits for ambient temperature.
    - Water-cooled heat exchangers requiring cleaning shall not be acceptable.
  - VFD Rating:
    - Drive shall be suitable for continuous operation at nameplate voltage  $\pm 10\%$ .
    - Drive shall be suitable for continuous operation at 100% of nameplate



# Guide specifications (cont)



amps and 150% of nameplate amps for 5 seconds.

- 3) Drive shall comply with applicable ANSI, NEMA, UL and NEC standards.
- 4) Drive shall be suitable for operation in ambient temperatures between 40 and 104 F, 95% humidity (non-condensing) for altitudes up to 6000 feet above sea level. Specific drive performance at job-site ambient temperature and elevation shall be provided by the manufacturer in the bid.

e. User Interface:

A single display shall provide interface for programming and display of VFD and chiller parameters. Viewable parameters include:

- 1) Operating, configuration and fault messages
- 2) Frequency in hertz
- 3) Load and line side voltage and current (at the VFD)
- 4) kW (line and load side)
- 5) IGBT temperatures

f. VFD Performance:

- 1) VFD Voltage Total Harmonic Distortion (THD) and Harmonic Current Total Demand Distortion (TDD) shall not exceed IEEE-519 requirements using the VFD circuit breaker input terminals as the point of common coupling (PCC).
- 2) VFD full load efficiency shall meet or exceed 97% at 100% VFD Rated Ampacity.
- 3) Active rectifier shall regulate unity displacement power factor to 0.99 or higher at full load.
- 4) Voltage boost capability to provide full motor voltage at reduced line voltage conditions.
- 5) Soft start, linear acceleration, coast to stop.
- 6) Base motor frequency shall be either 50 or 60 hertz. Adjustable frequency range from 38 to 60 hertz or 32.5 to 50 hertz.

g. VFD Electrical Service (single point power):

- 1) VFD shall have input circuit breaker with minimum 65,000 amp interrupt capacity.
- 2) VFD shall have standard 15 amp branch circuit breaker to provide power for chiller oil pump.
- 3) VFD shall have standard 3 kva control power transformer with circuit breaker provides power for oil heater, VFD controls and chiller controls.
- 4) The branch oil pump circuit breaker and control power transformer shall be factory wired.

- 5) Nameplate voltage shall range between 380 to 460  $\pm 10$  percent, 3 phase, 50/60 Hz,  $\pm 2\%$  Hz.

h. Discrete Outputs:

115 v discrete contact outputs shall be provided for field wired:

- 1) Chilled water pump
- 2) Condenser water pump
- 3) Alarm status
- 4) Tower fan low
- 5) Tower fan high

i. Analog Output:

An analog (4 to 20 mA) output for head pressure reference shall be provided. This signal shall be suitable to control a 2-way or 3-way water regulating valve in the condenser piping.

j. Protection (the following shall be supplied):

- 1) Under-voltage
- 2) Over voltage
- 3) Phase loss
- 4) Phase reversal
- 5) Ground fault
- 6) Phase unbalance protection
- 7) Single cycle voltage loss protection
- 8) Programmable auto re-start after loss of power
- 9) Motor overload protection (NEMA Class 10)

k. VFD Testing:

VFD shall be factory mounted, wired and tested on the chiller prior to shipment.

22. Unit-Mounted Variable Frequency Drive (VFD) without Built-In Harmonic Filter (Liqui-Flo™1):

a. Design:

- 1) VFD shall be refrigerant cooled, micro-processor based, pulse width modulated design. Water cooled designs are not acceptable.
- 2) Output power devices shall be insulated gate bipolar transistors (IGBTs).
- 3) Converter section with full-wave fixed diode bridge rectifier shall convert incoming fixed voltage/frequency to fixed DC voltage.
- 4) DC link shall filter and smooth the converted DC voltage.
- 5) Transistorized inverter and control regulator shall convert fixed DC voltage to a sinusoidal PWM waveform.
- 6) Integrated controls shall coordinate motor speed and guide vane position to optimize chiller performance over a wide variety of operating conditions.
- 7) Surge prevention and surge protection algorithms shall take action to prevent

- surge and move chiller operation away from surge.
- b. Enclosure:
- 1) Pre-painted unit mounted, NEMA 1 cabinet shall include hinged, lockable doors and removable lifting lugs.
  - 2) VFD shall have a short circuit interrupt and withstand rating of at least 100,000 amps.
  - 3) Provisions to padlock main disconnect handle in the "Off" positions shall be provided. Mechanical interlock to prevent opening cabinet door with disconnect in the "On" position or moving disconnect to the "ON" position while the door is open shall be provided.
  - 4) Provisions shall be made for top entry of incoming line power cables.
- c. Heat Sink:
- 1) The heat sink shall be refrigerant cooled. Heat sink and mating flanges shall be suitable for ASME design working pressure of 185 psig.
  - 2) Refrigerant cooling shall be metered by standard TXV controls to maintain heat sink temperature within acceptable limits for ambient temperature.
- d. VFD Rating:
- 1) Drive shall be suitable for nameplate voltage  $\pm 10\%$ .
  - 2) Drive shall be suitable for continuous operation at 100% of nameplate amps and 150% of nameplate amps for 5 seconds.
  - 3) Drive shall comply with applicable ANSI, NEMA, UL and NEC standards.
  - 4) Drive shall be suitable for operation in ambient temperatures between 40 and 104 F, 95% humidity (non-condensing) for altitudes up to 6000 feet above sea level. Specific drive performance at job-site ambient temperature and elevation shall be provided by the manufacturer in the bid.
- e. User Interface:
- Displays shall provide interface for programming and display of VFD and chiller parameters. Viewable parameters include:
- 1) Operating, configuration and fault messages
  - 2) Frequency in hertz
  - 3) Load and line side voltage and current (at the VFD)
  - 4) kW
- f. VFD Performance:
- 1) VFD full load efficiency shall meet or exceed 97% at 100% VFD Rated Ampacity.
- 2) Displacement Input Power Factor shall meet or exceed 95% soft start, linear acceleration, coast to stop.
  - 3) Base motor frequency shall be either 50 or 60 hertz. Adjustable frequency range from 38 to 60 hertz or 32.5 to 50 hertz.
- g. VFD Electrical Service: (single point power):
- 1) VFD shall have input circuit breaker with minimum 100,000 amp interrupt capacity.
  - 2) VFD shall have standard 15 amp branch oil pump circuit breaker to provide power for chiller oil pump.
  - 3) VFD shall have standard 3 kva control power transformer with circuit breaker provides power for oil heater, VFD controls and chiller controls.
  - 4) The branch oil pump circuit breaker and control power transformer shall be factory wired.
  - 5) Input power shall be 380/480 vac,  $\pm 10$  percent, 3 phase, 50/60 Hz,  $\pm 2\%$  Hz.
- h. Discrete Outputs:
- 115-v discrete contact outputs shall be provided for:
- 1) Circuit breaker shunt trip
  - 2) Chilled water pump
  - 3) Condenser water pump
  - 4) Alarm status.
- i. Analog Output:
- An analog (4 to 20 mA) output for head pressure reference shall be provided. This signal shall be suitable to control a 2-way or 3-way water regulating valve in the condenser piping.
- j. Protection (the following shall be supplied):
- 1) Under-voltage
  - 2) Over voltage
  - 3) Phase loss
  - 4) Phase reversal
  - 5) Ground fault
  - 6) Phase unbalance protection
  - 7) Single cycle voltage loss protection
  - 8) Programmable auto re-start after loss of power
  - 9) Motor overload protection (NEMA Class 10)
  - 10) Motor over temperature protection
- k. VFD Testing:
- VFD shall be factory mounted, wired and tested on the chiller prior to shipment.

